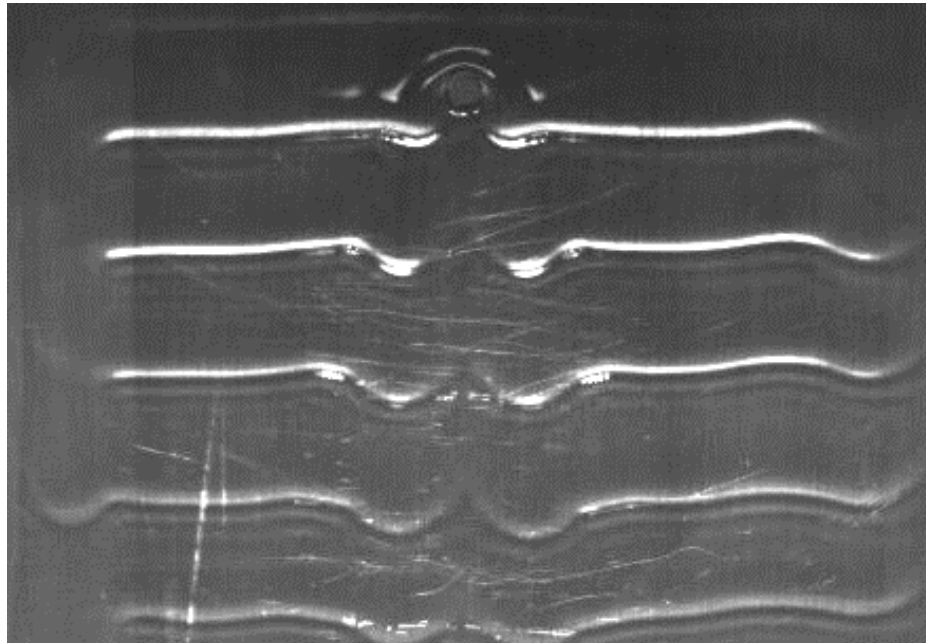
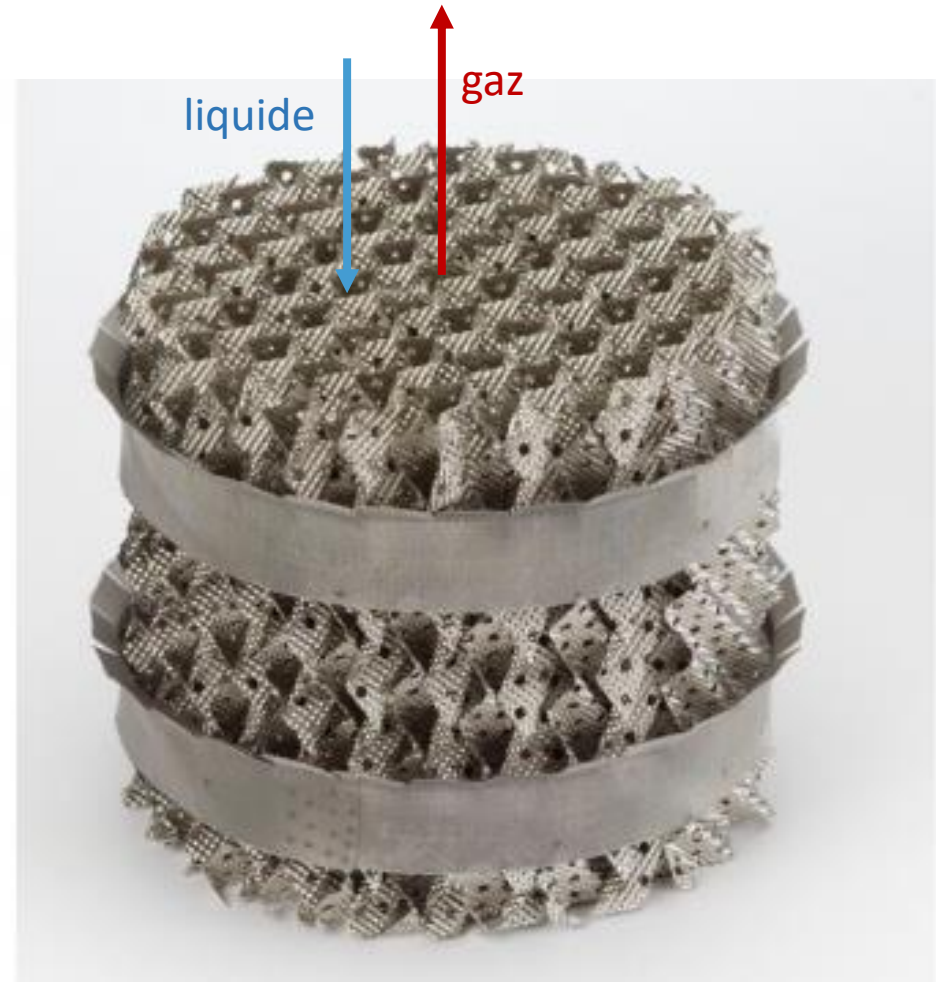


# Film and rivulet flow through and around perforations

Lionel Vincent & Hervé Duval (LGPM), Mikaël Wattiau (AL)



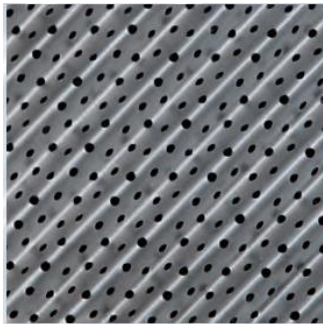
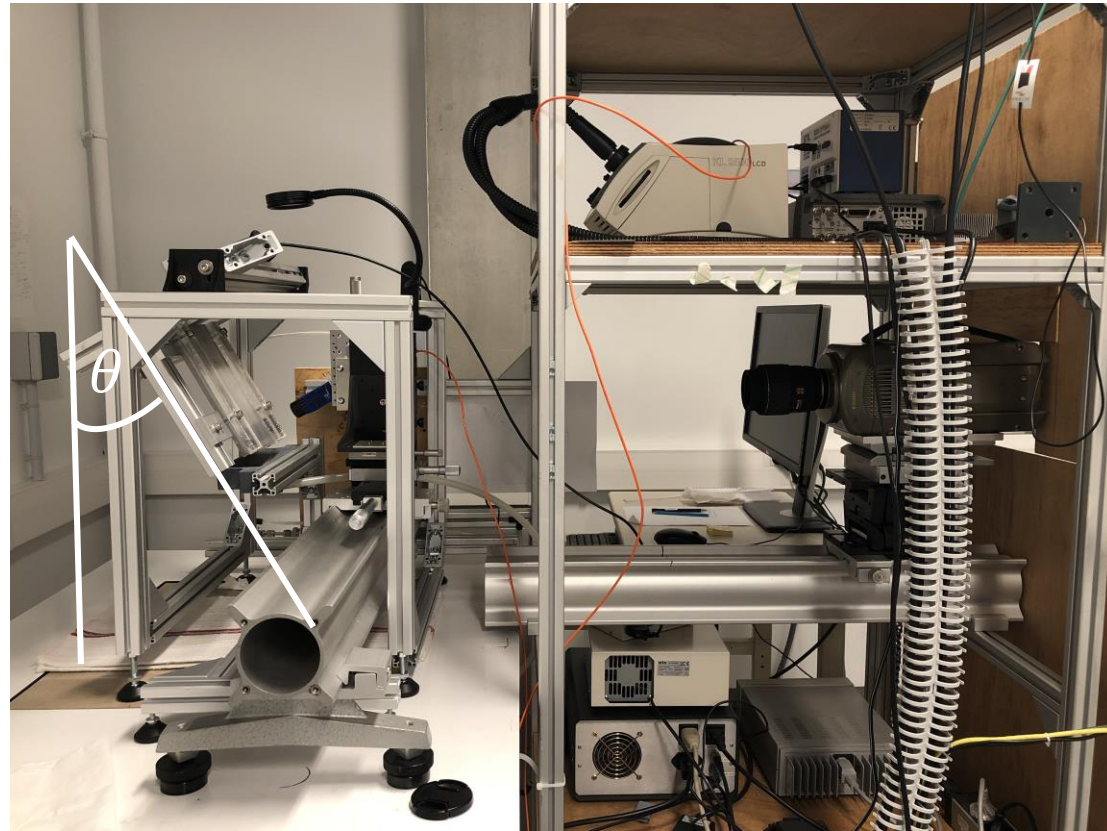
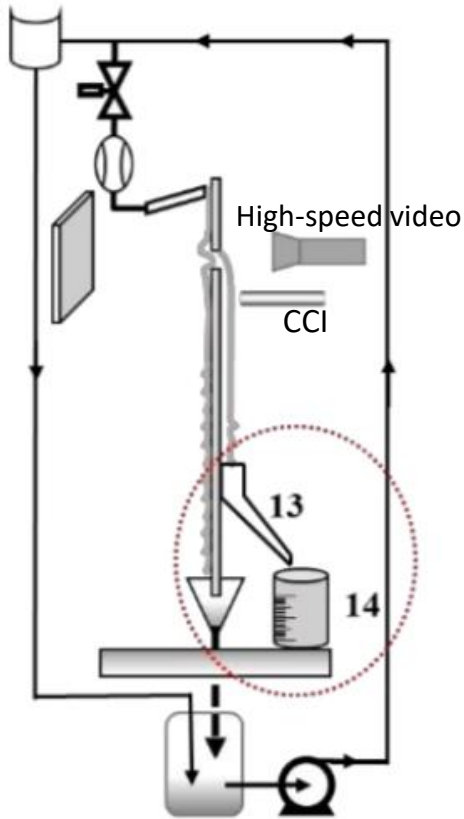
# Air separation via cryogenic distillation



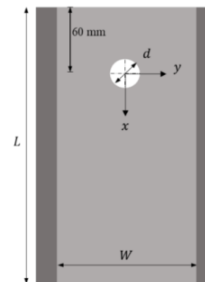
Goal : improve process efficiency by **enhancing liquide/gaz transfer**

# Experimental setup

## Overview



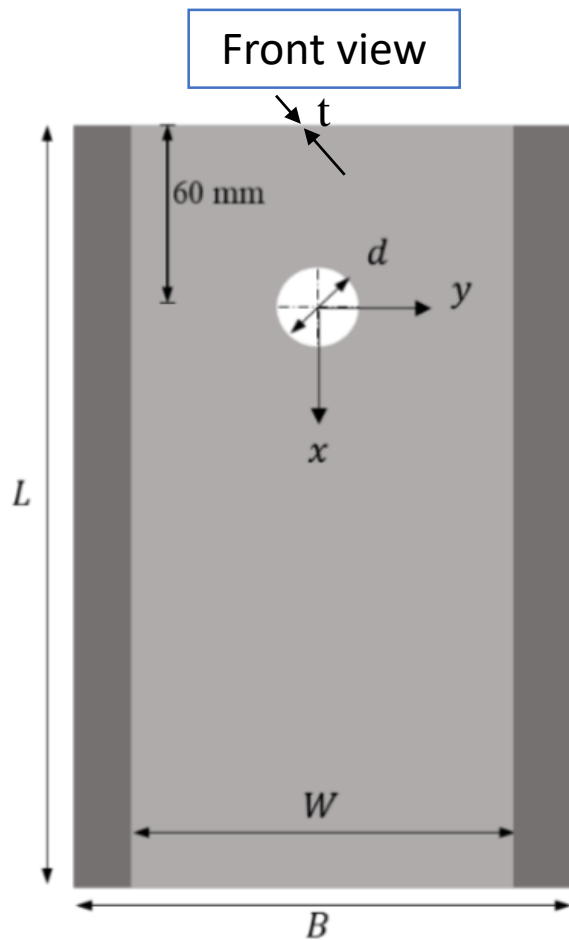
Experimental proxy:  
**single perforation**  
on a **flat plate**  
with **variable  $\theta$**



Our focus:  
interaction of  
**liquid phase** with  
perforation

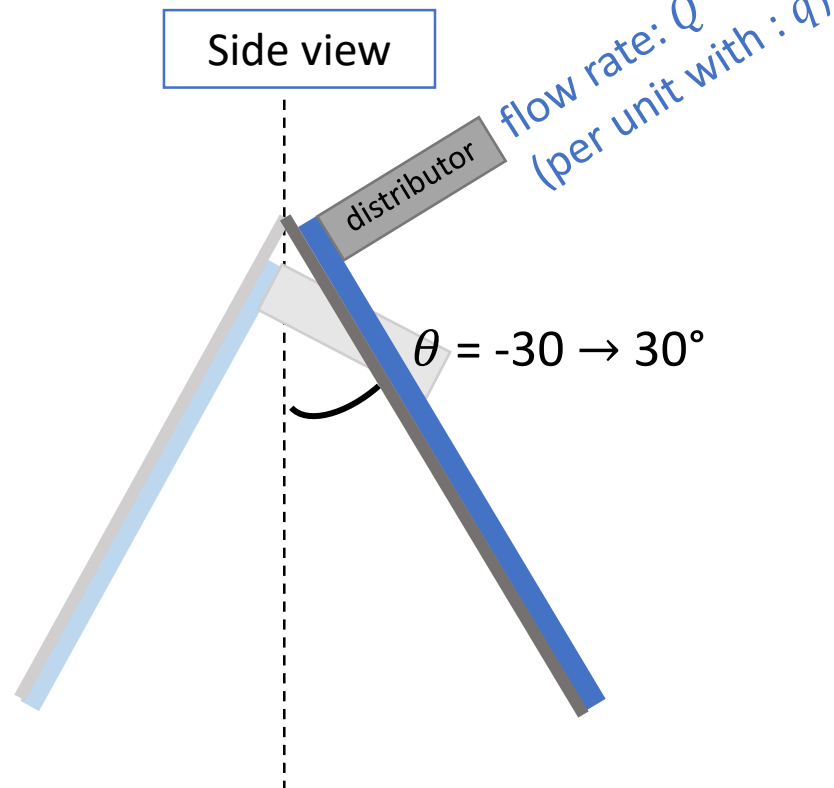
# Experimental setup

## Experimental parameters



Front view

$t = 1 \text{ mm}$   
 $d = 4 \text{ mm}$   
 $L = 200 \text{ mm}$   
 $W = 90 \text{ mm}$



Side view

flow rate:  $Q$   
 (per unit with :  $q$ )

$\theta = -30 \rightarrow 30^\circ$

**Propan-2-ol**

$Q$   
↓

Liquid	$\rho$ (kg.m <sup>3</sup> )	$\mu$ (mPa.s)	$\sigma$ (mN/m)	$\Theta$ (°)	Ka	Re
Propan-2-ol	786	2.05	21	11°-17°	348	20 - 42

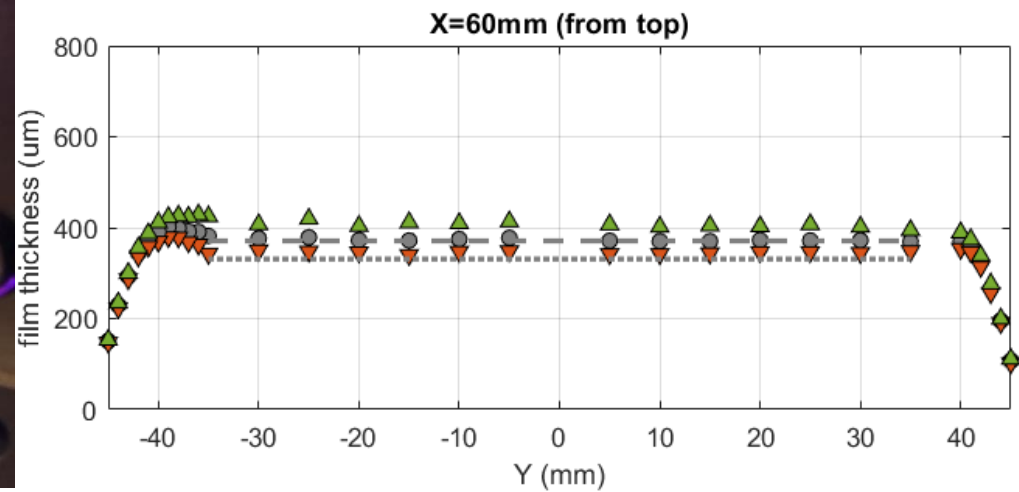
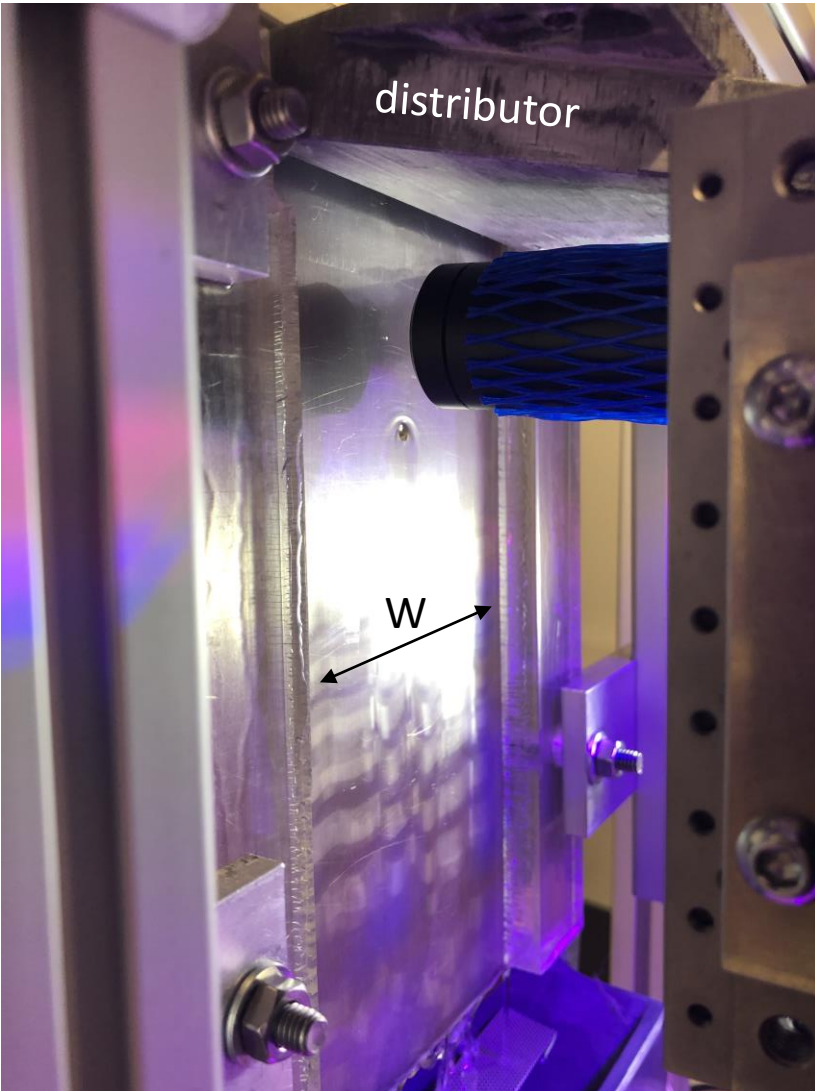
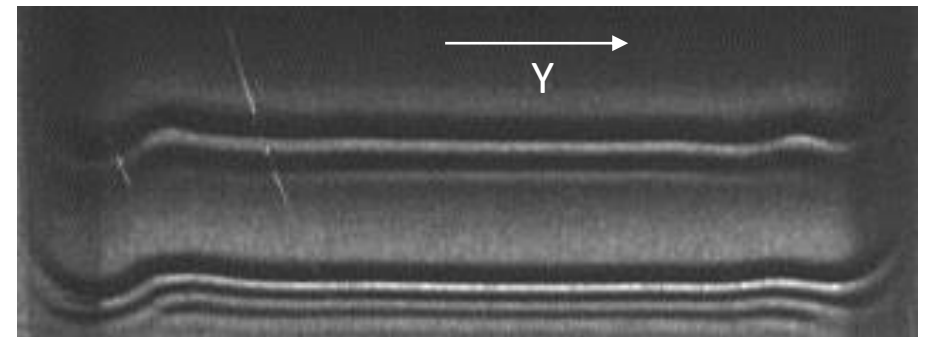
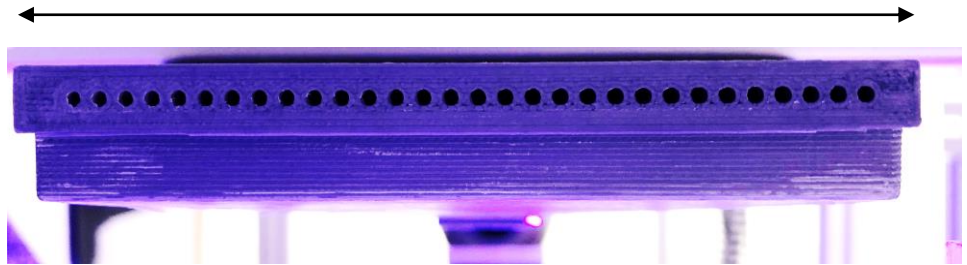
$Re \approx 106 q[\text{m}^3/\text{m.h}] \approx 1.18 Q[\text{L/h}]$

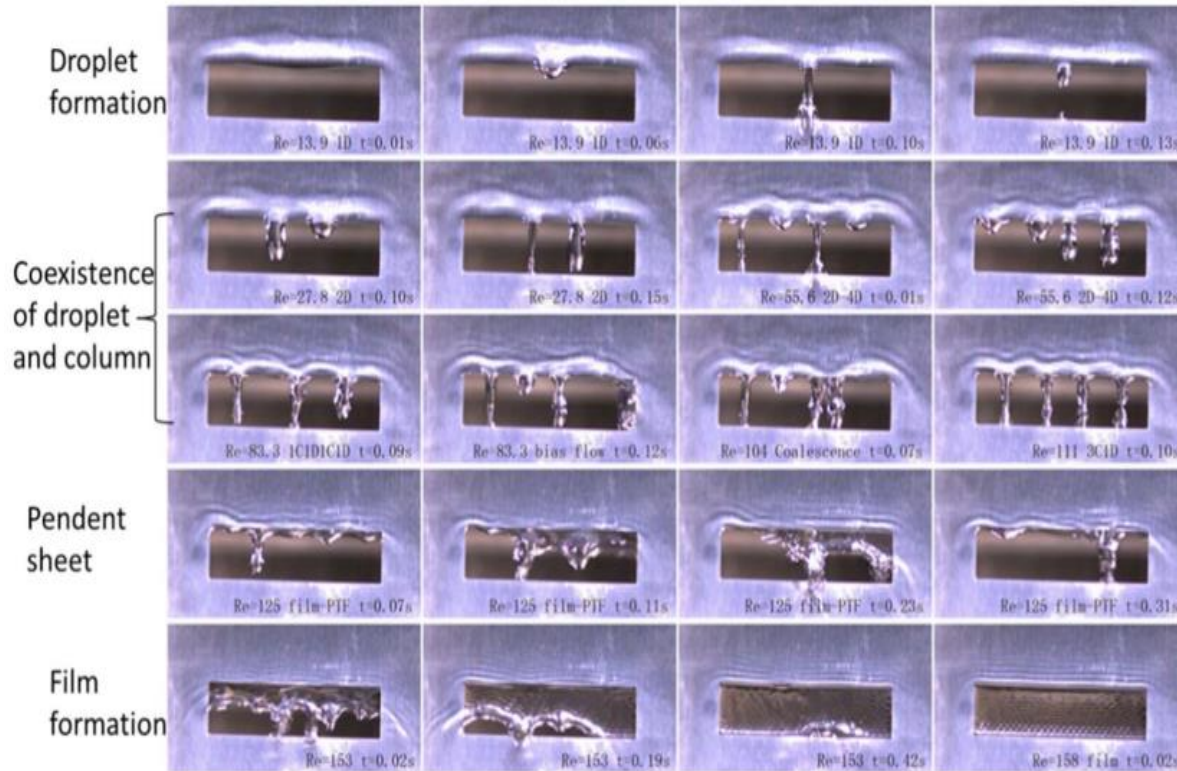


# Experimental setup

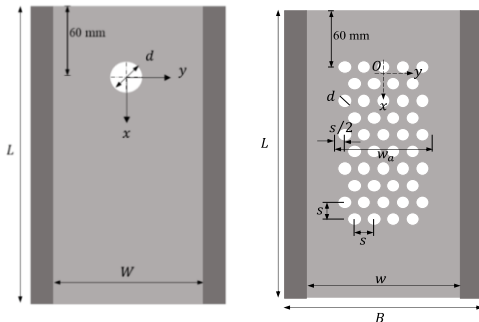
Liquid distribution

W





Xie H.; Hu J.; Wang C.; Dai G., Liquid flow transition and confined free film formation on a vertical plate with an open window, *Exp Therm Fluid Sci* (2018).

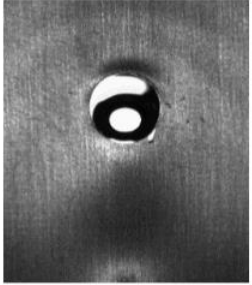
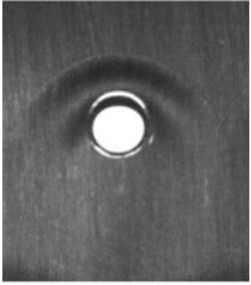
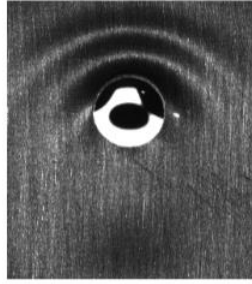



Iyer *et al.* , Experimental study of a liquid film flowing over a perforation. *AIChE Journal* (2021).

Iyer *et al.* , A comprehensive study of the liquid transfer from the front to the back of a vertical perforated sheet. *AIChE Journal* (2022).

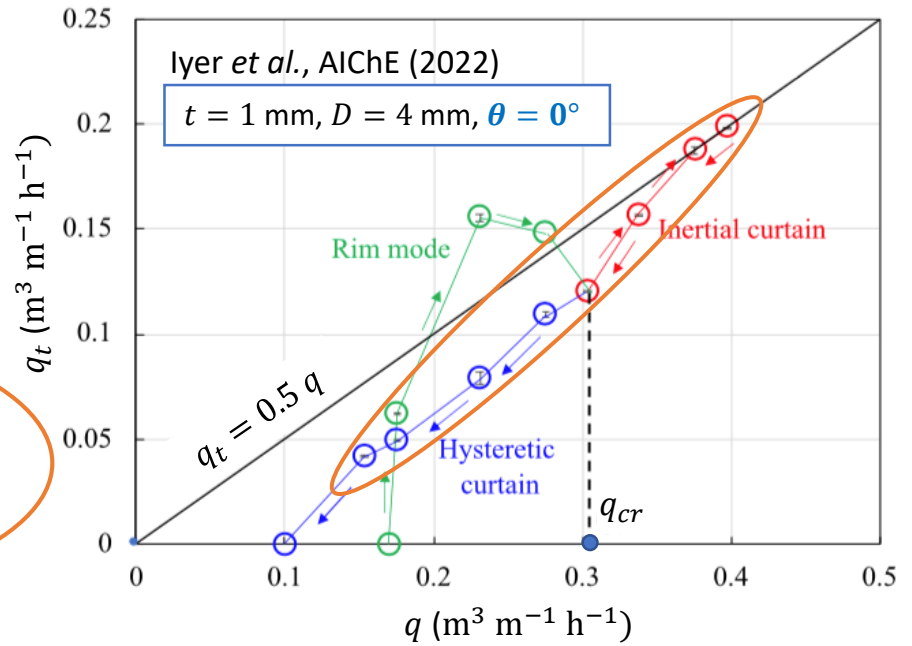
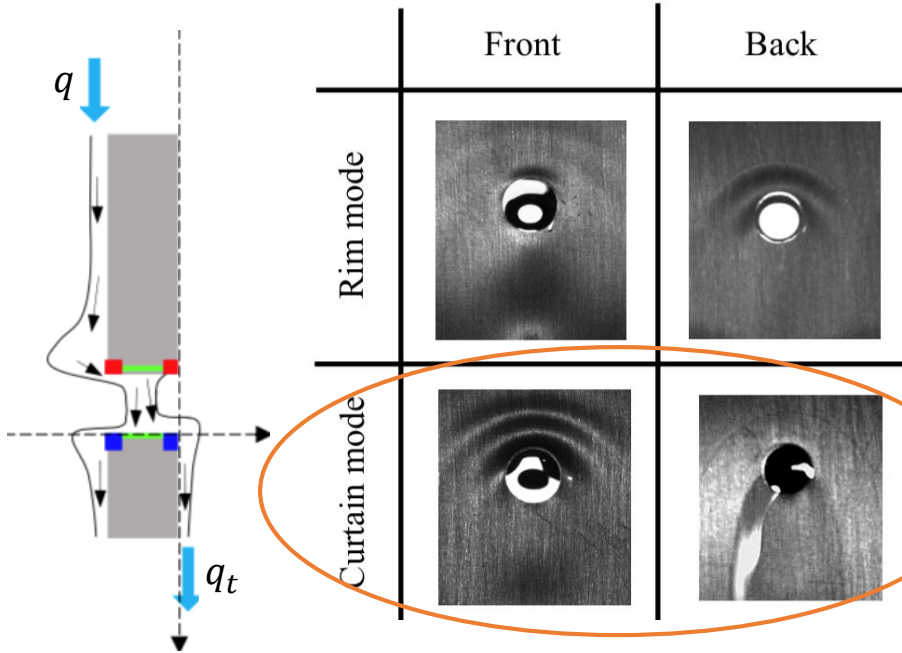
FRONT side  
(film)

BACK side  
(rivulet)

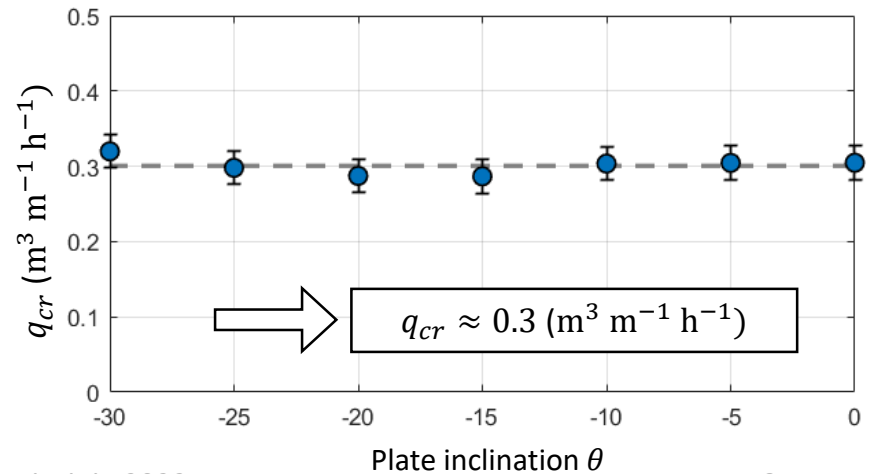
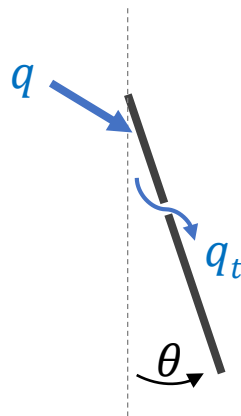
	Front	Back
Rim mode		
Curtain mode		



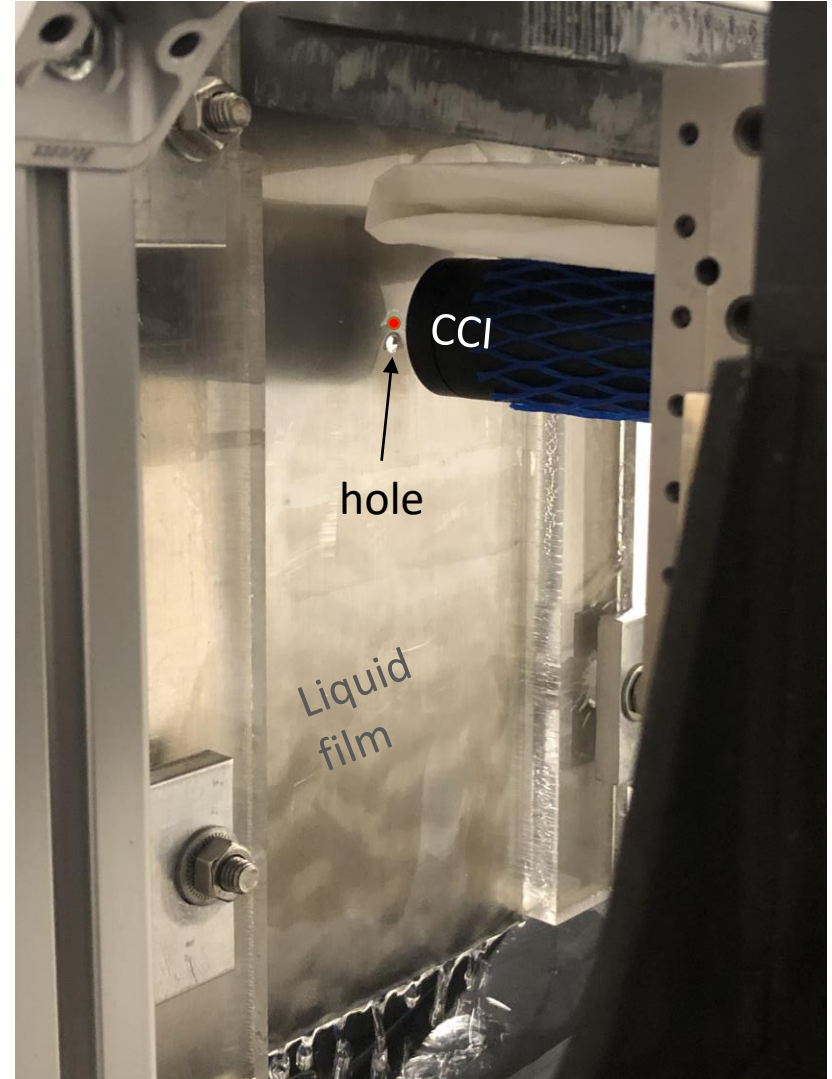
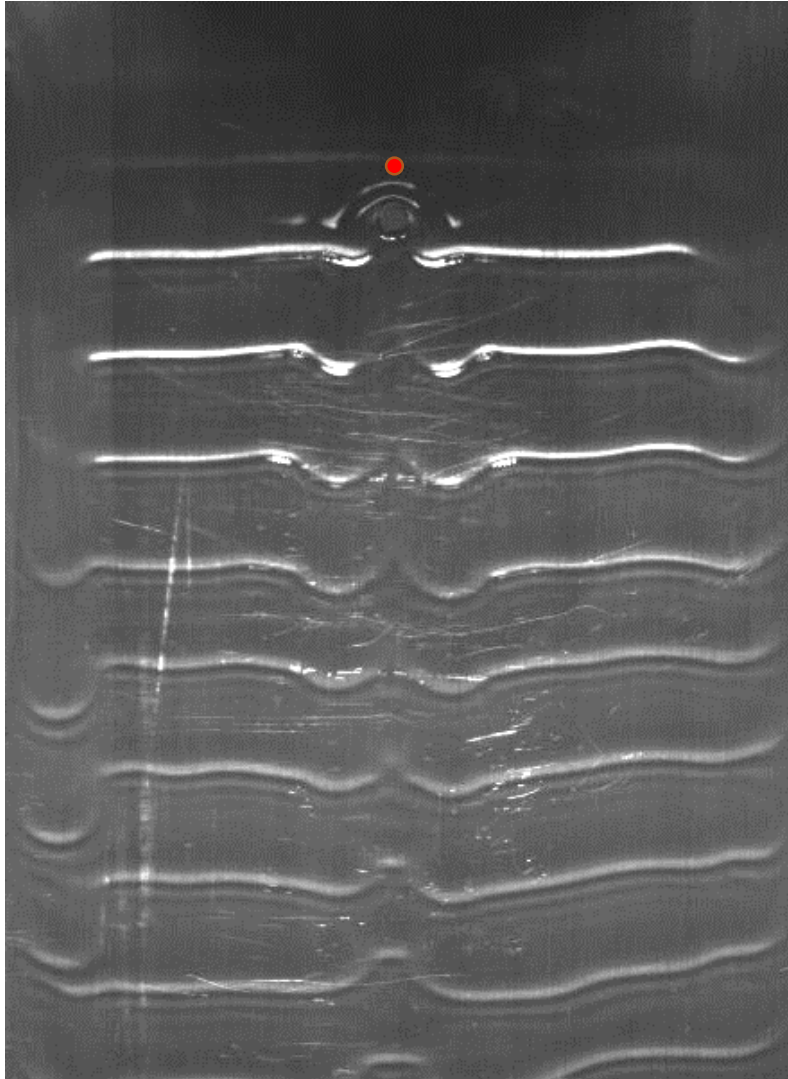
# Flow over/through hole: rim or curtain?



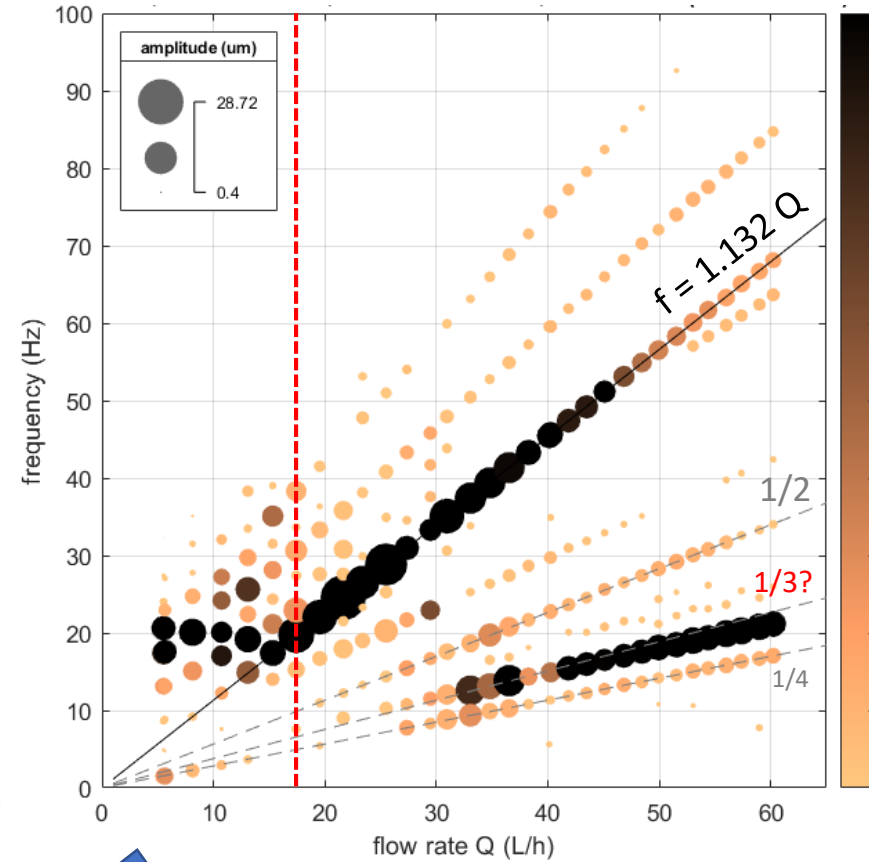
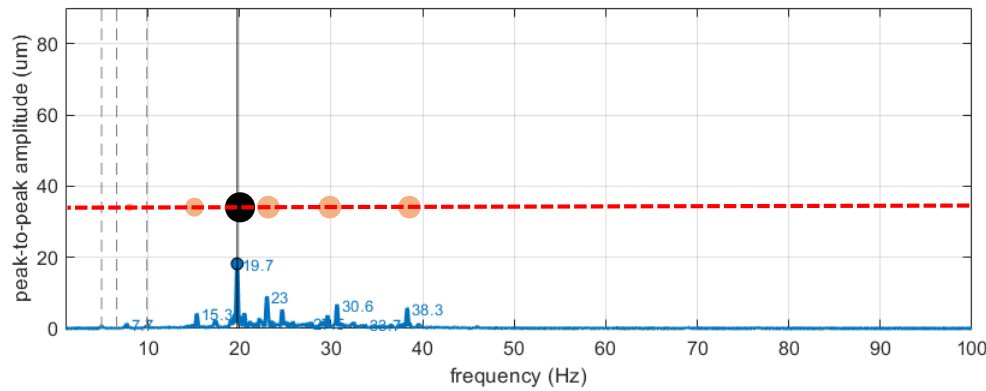
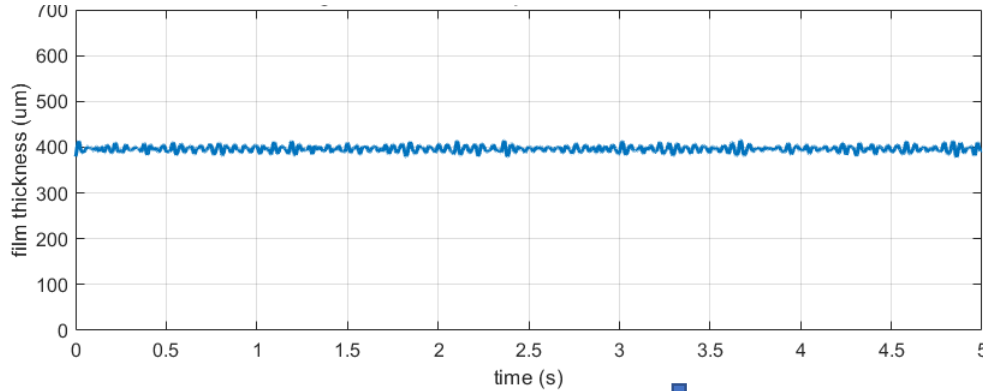
depends on plate inclination ?





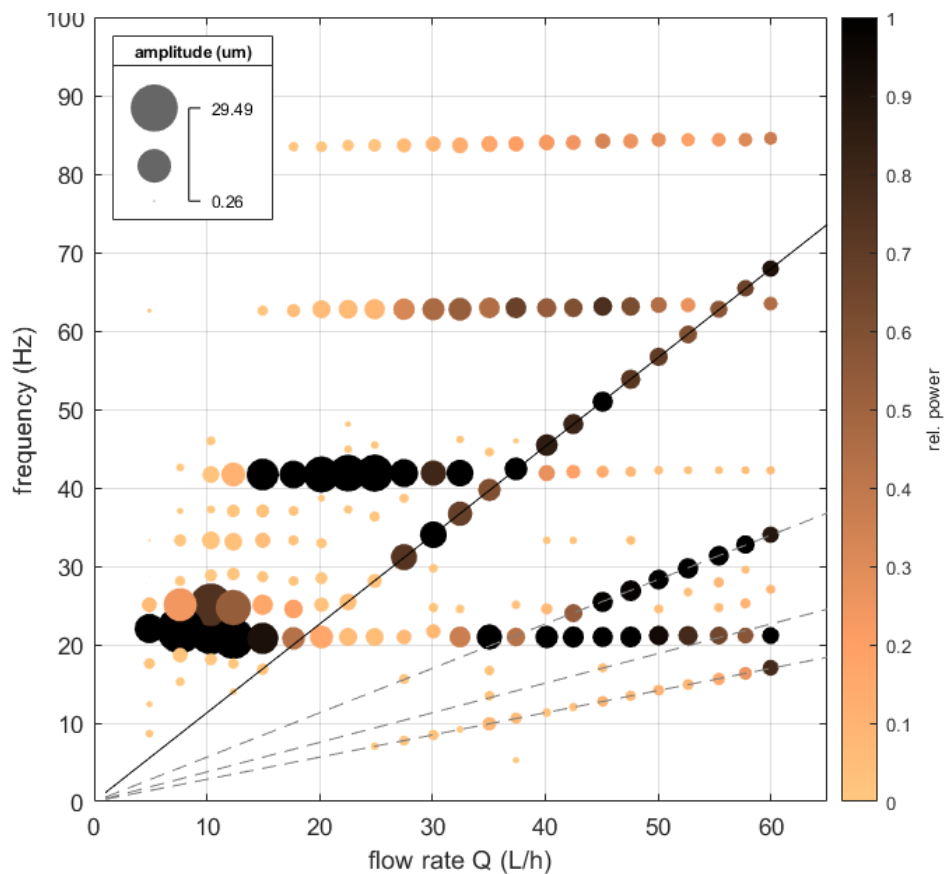


$Q = 17.4 \text{ L/h}$

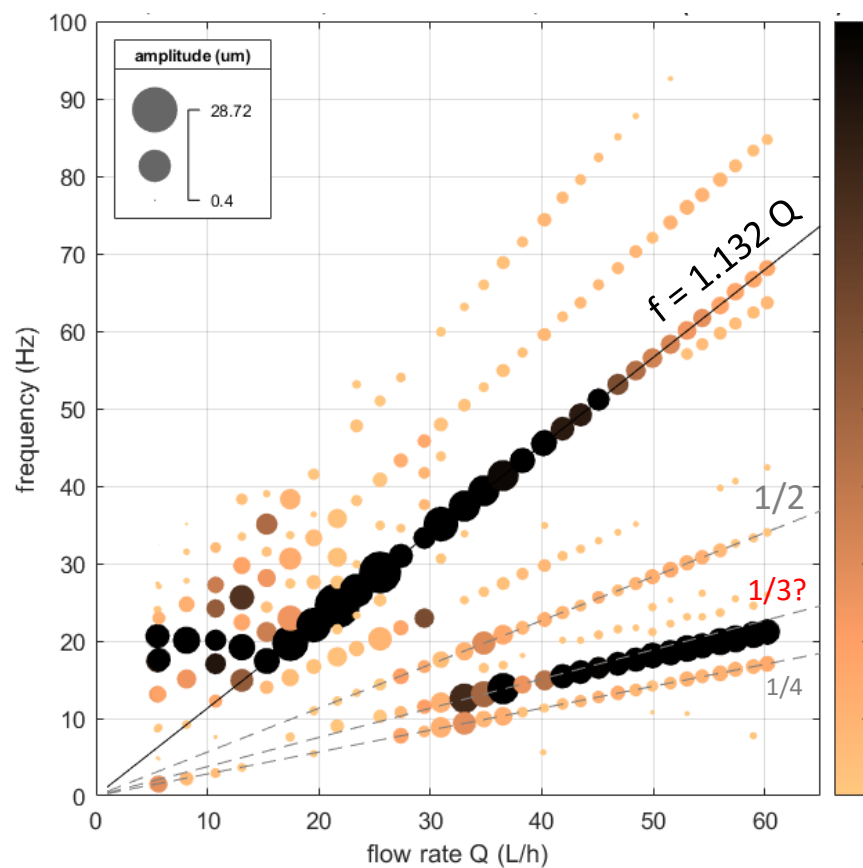


Peak identification  
(all  $Q$ )

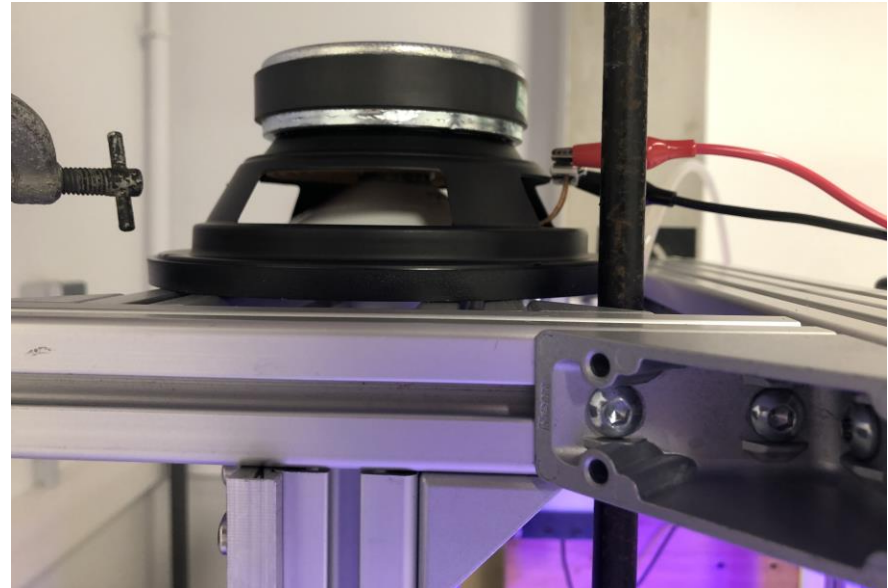
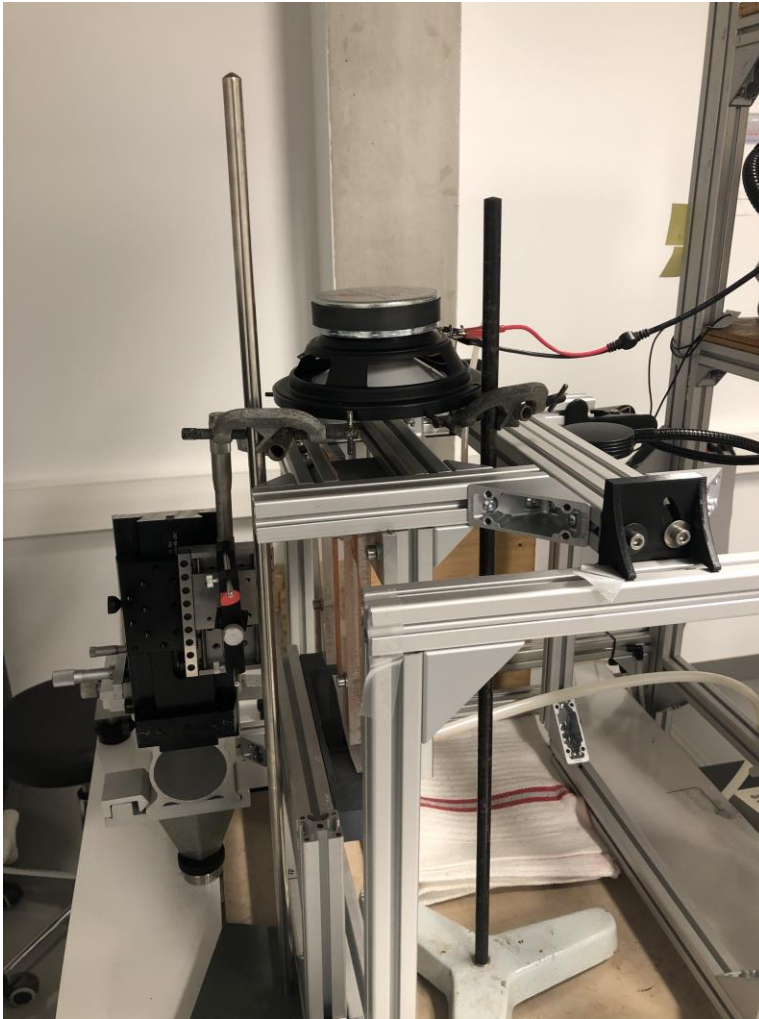
Direct flow  
(no forcing)



Pressure controller  
(no forcing)



Direct flow  
(no forcing)







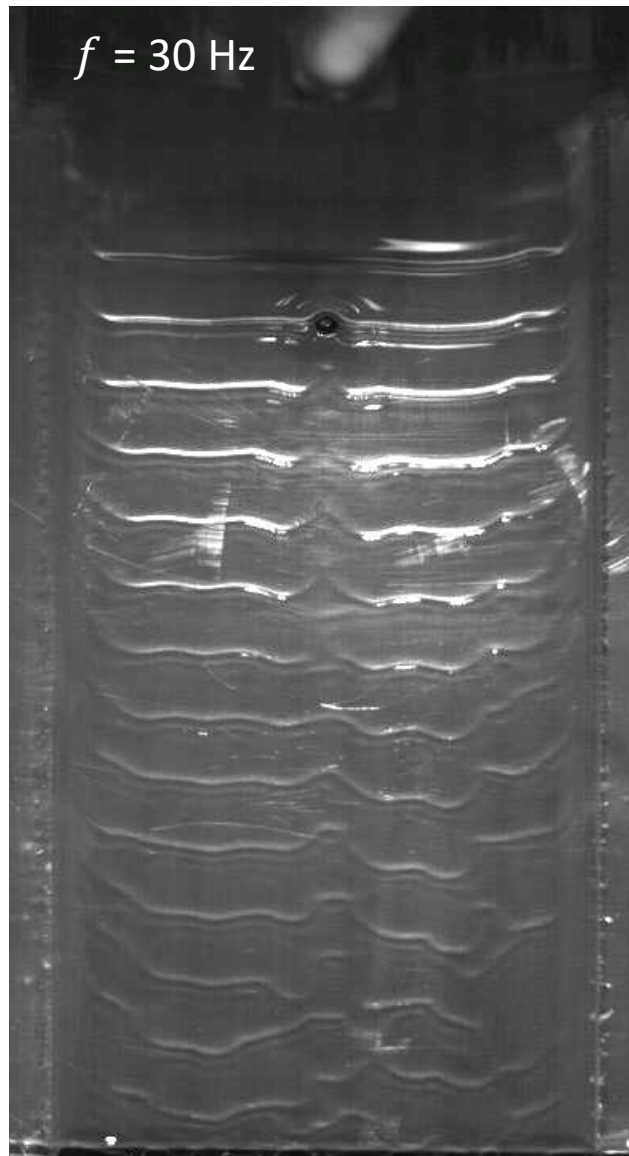
# Periodic forcing

$Q = 21.0 \text{ L/h}$

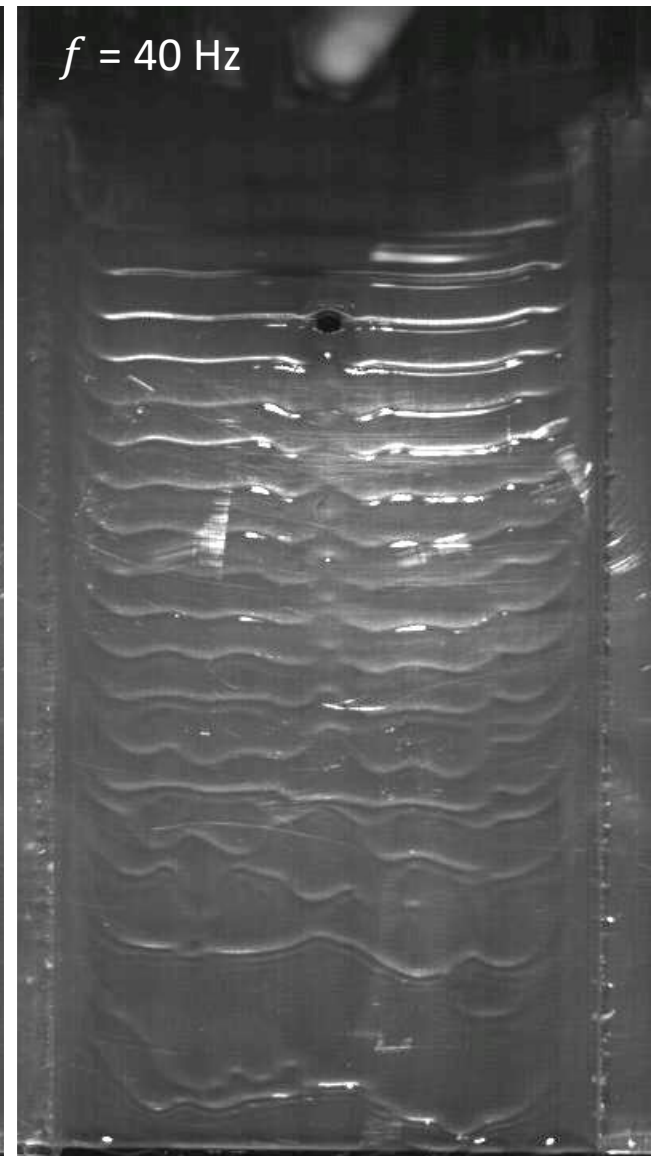
$f = 20 \text{ Hz}$



$f = 30 \text{ Hz}$



$f = 40 \text{ Hz}$





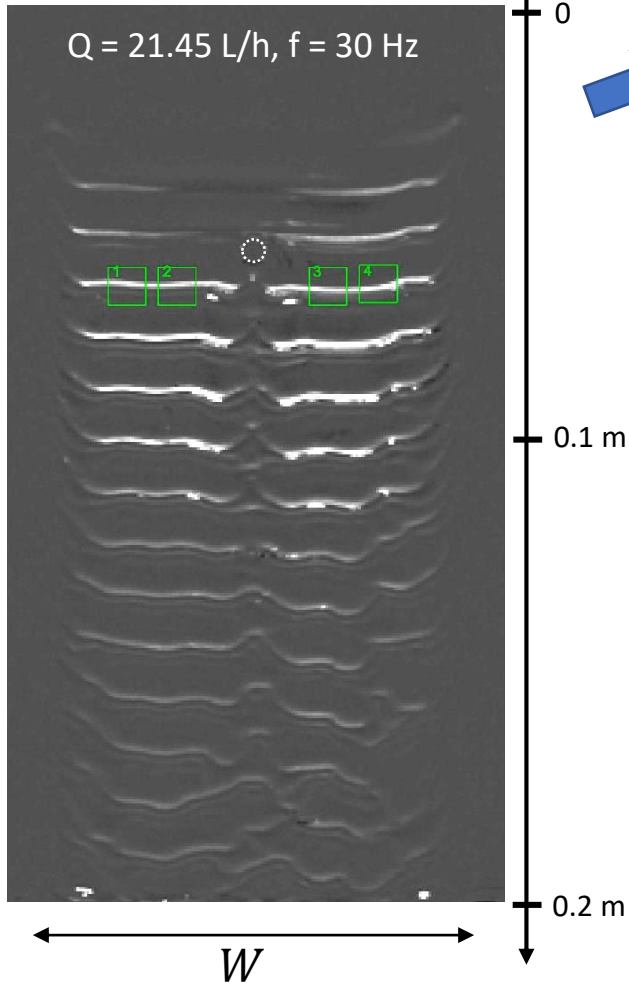
# General wave behavior (away from hole)



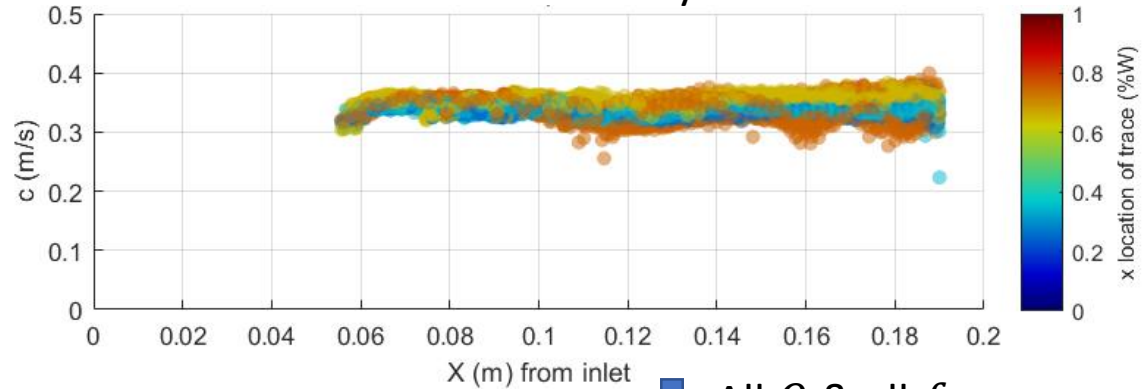
CentraleSupélec

## Wavefront tracking

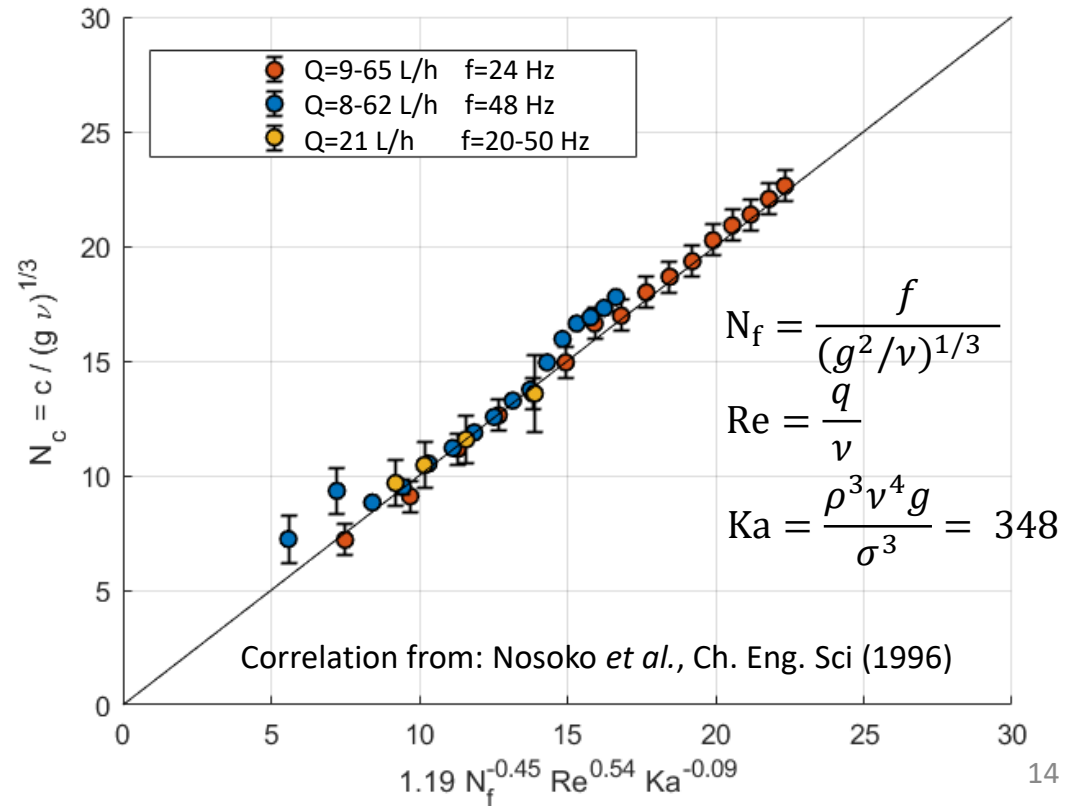
$Q = 21.45 \text{ L/h}$ ,  $f = 30 \text{ Hz}$

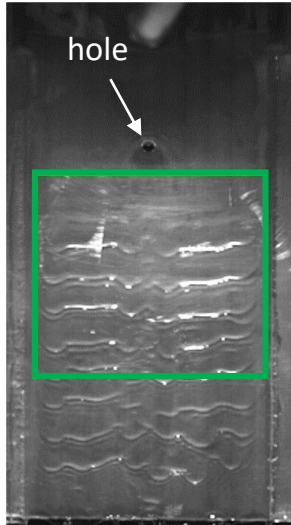


## Wave celerity



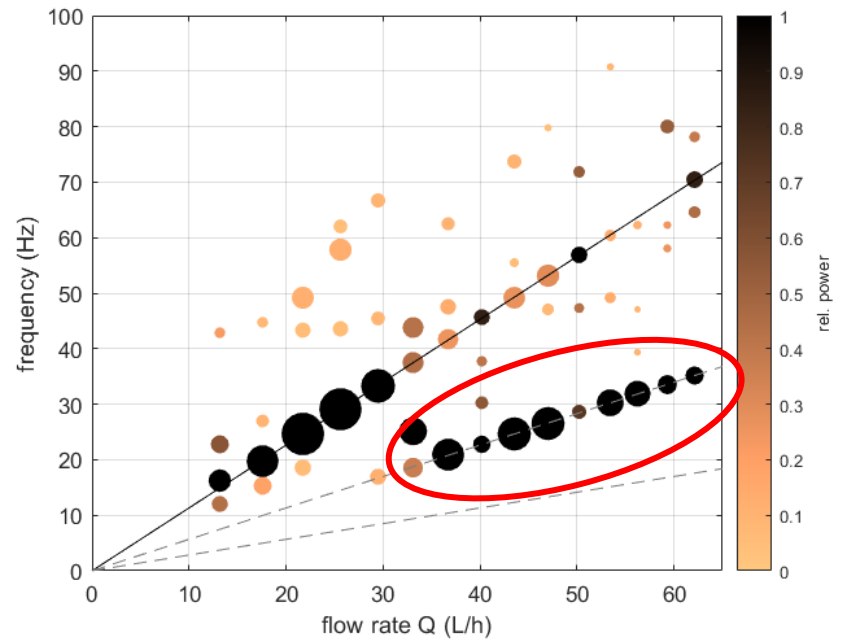
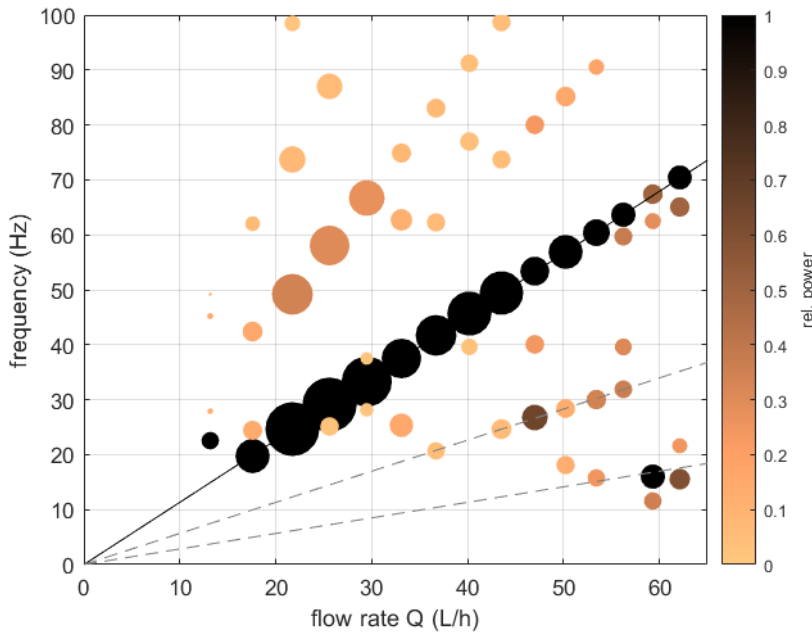
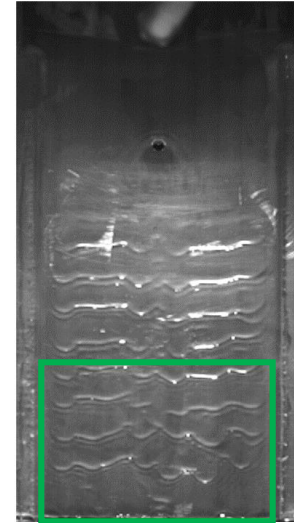
All  $Q$  & all  $f$





(setup #1)

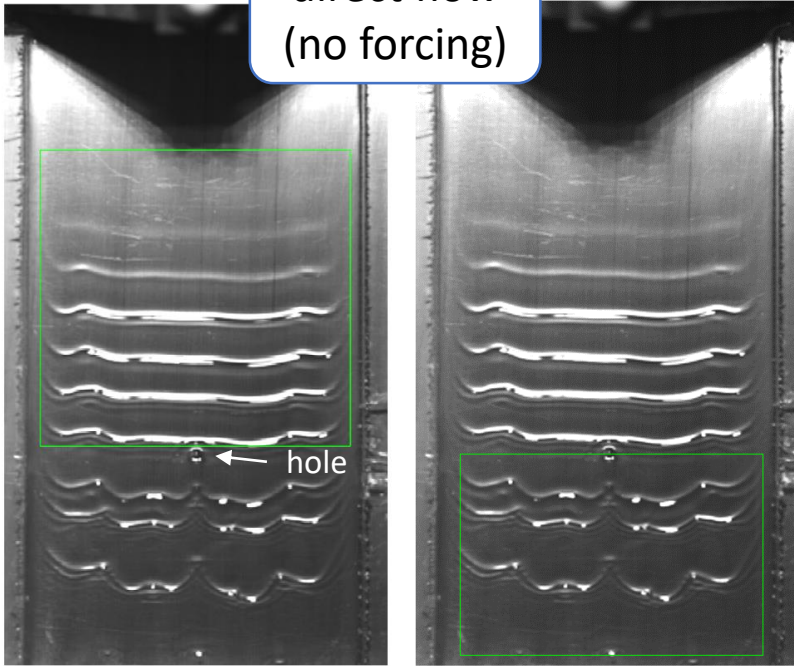
Direct flow  
(no forcing)



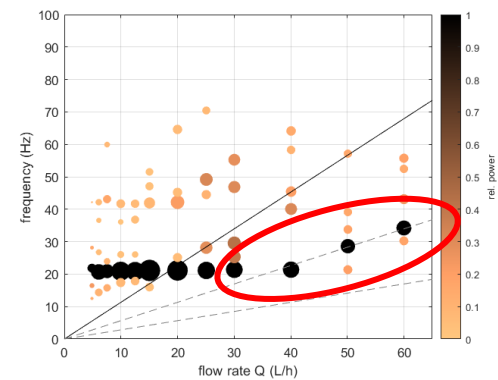
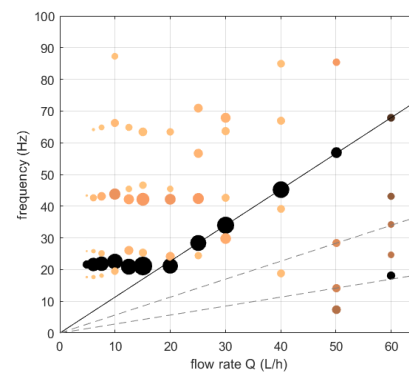
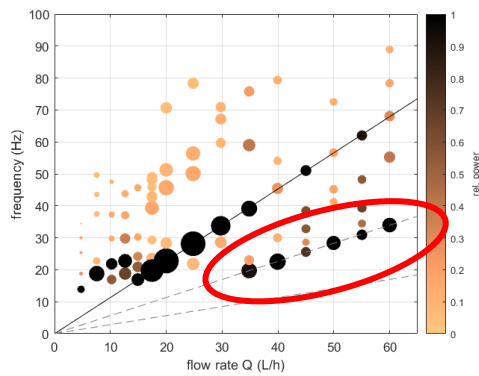
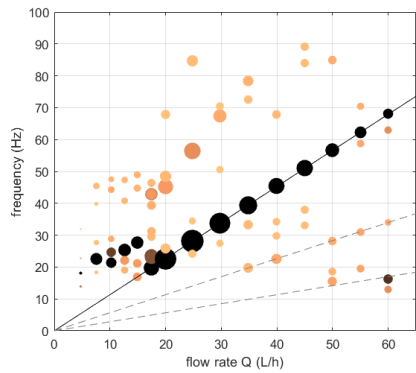
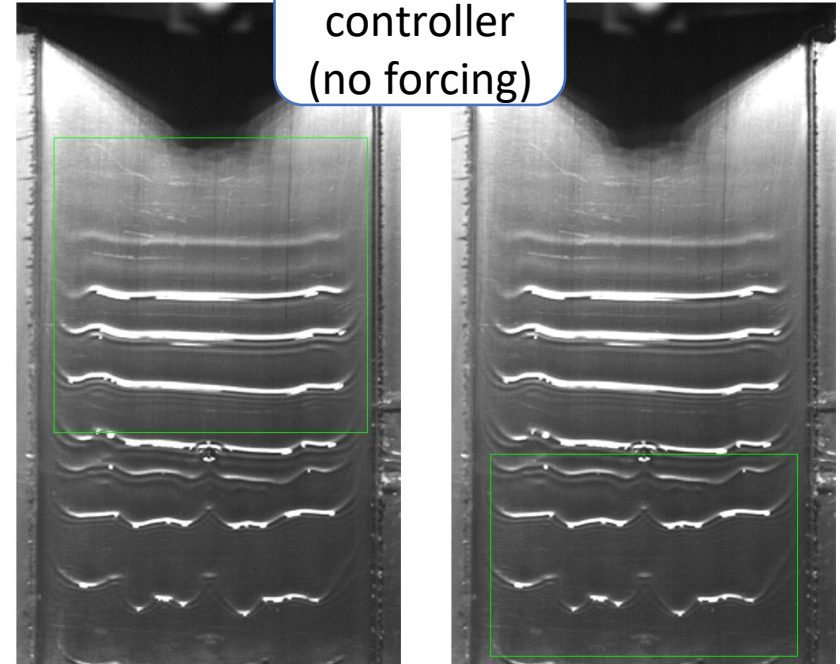
# General wave behavior

(setup #2: hole in **lower** part)

direct flow  
(no forcing)

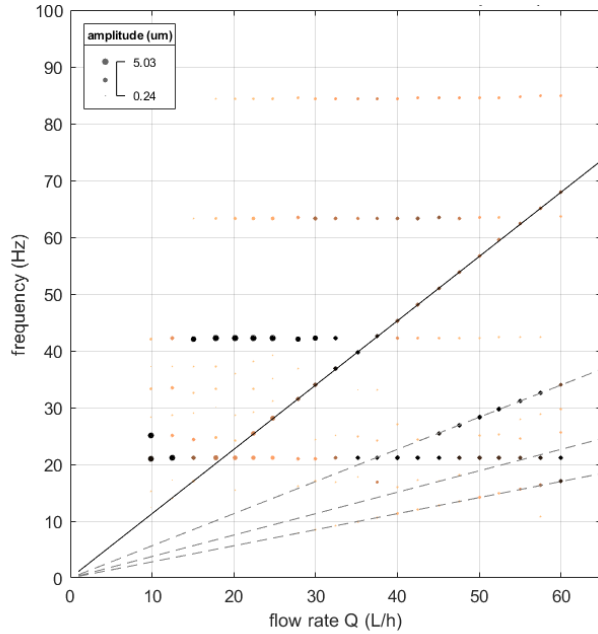


pressure  
controller  
(no forcing)

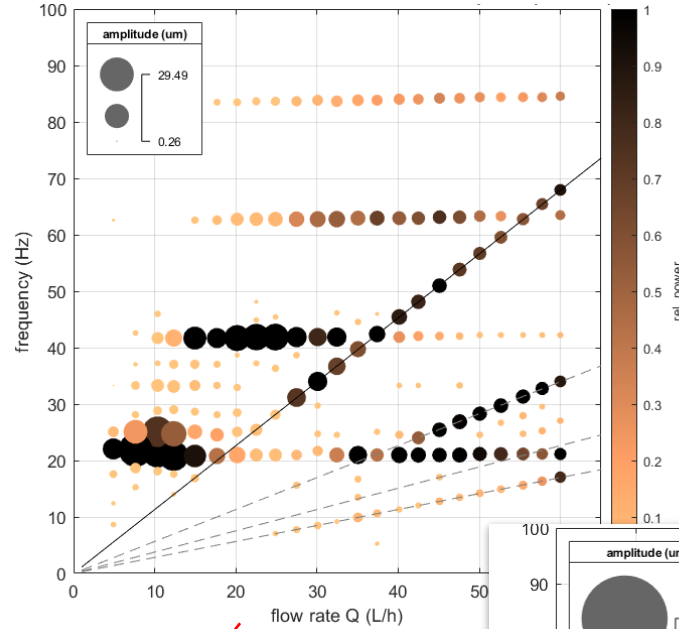




15 mm above hole

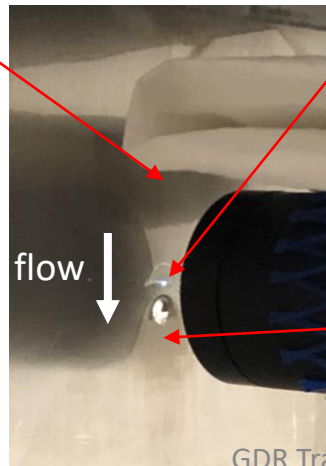
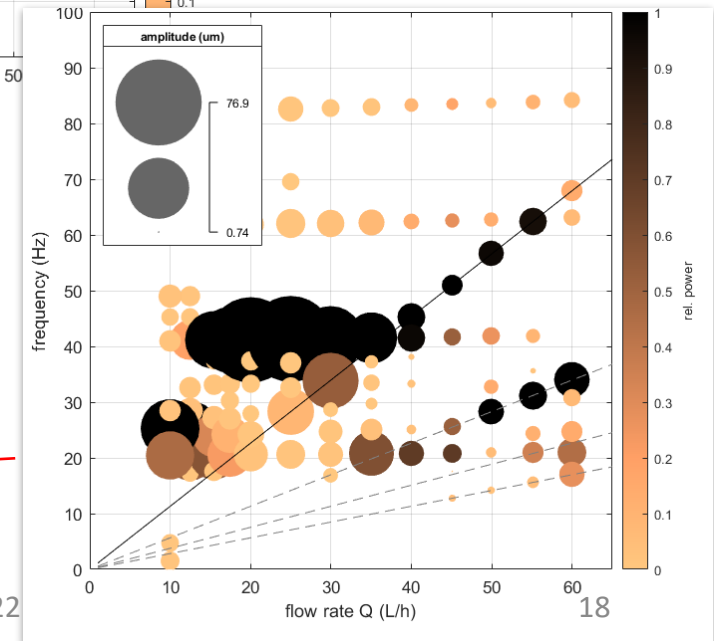


2 mm above hole



Pressure controller (no forcing)

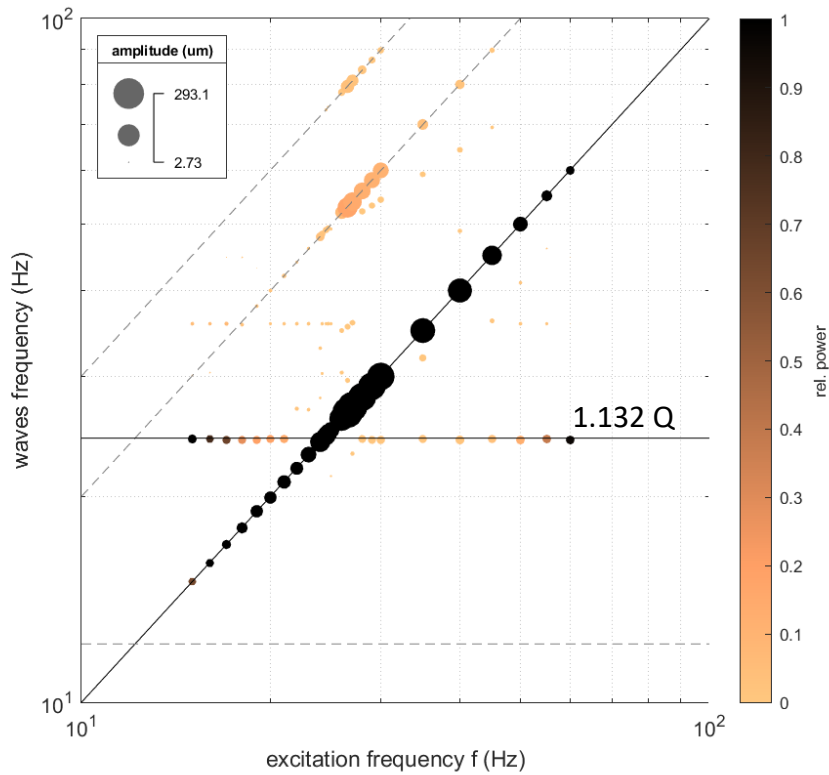
2 mm below hole



# Wave growth *through* hole

BACK, 4 mm above hole,  $Q = 22 \text{ L/h}$

## Small forcing amplitude

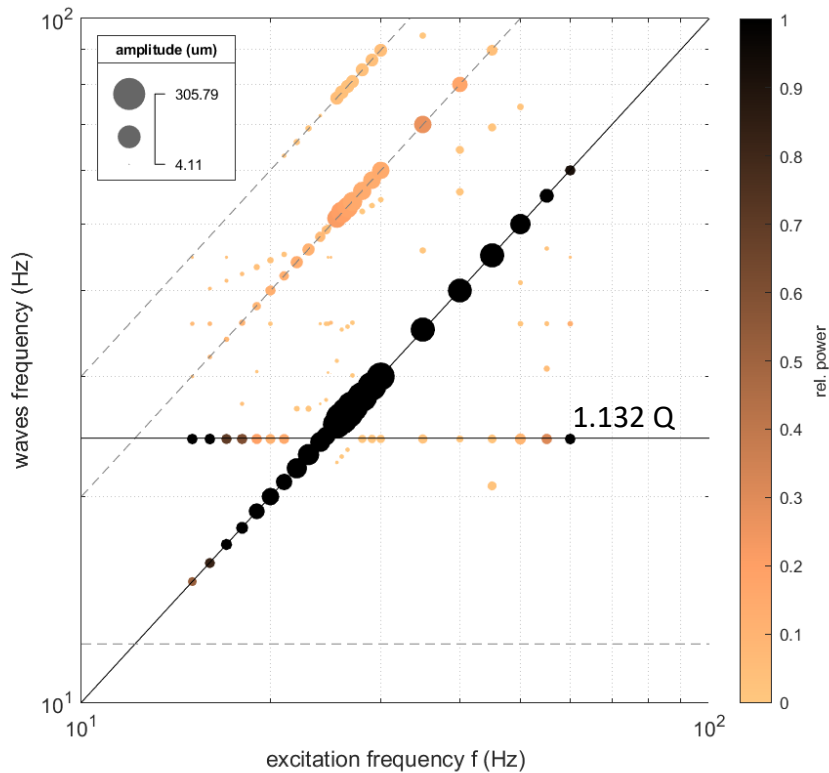


Direct flow, **with forcing**

# Wave growth *through* hole

FRONT, 2 mm *below* hole,  $Q = 22$  L/h

## Small forcing amplitude

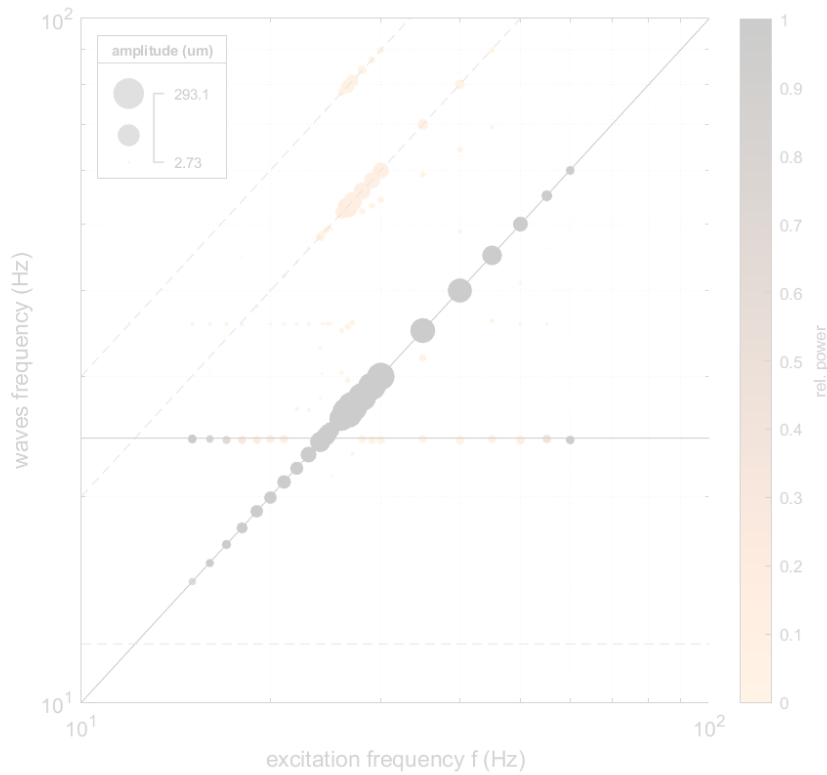


Direct flow, **with forcing**

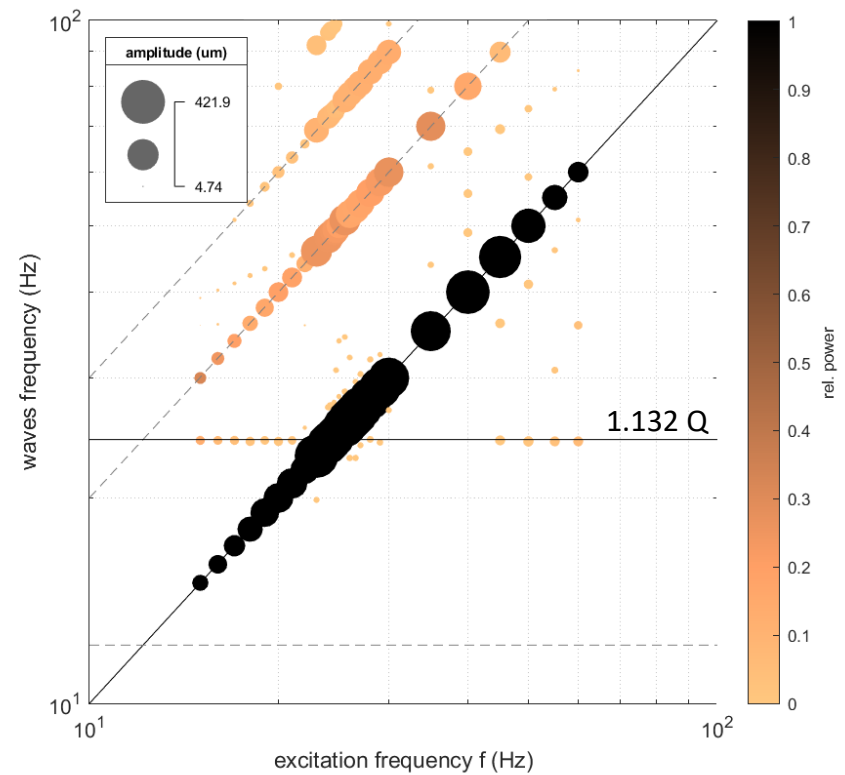
# Wave growth *through* hole

BACK, 4 mm above hole,  $Q = 22$  L/h

Small forcing amplitude



Large forcing amplitude



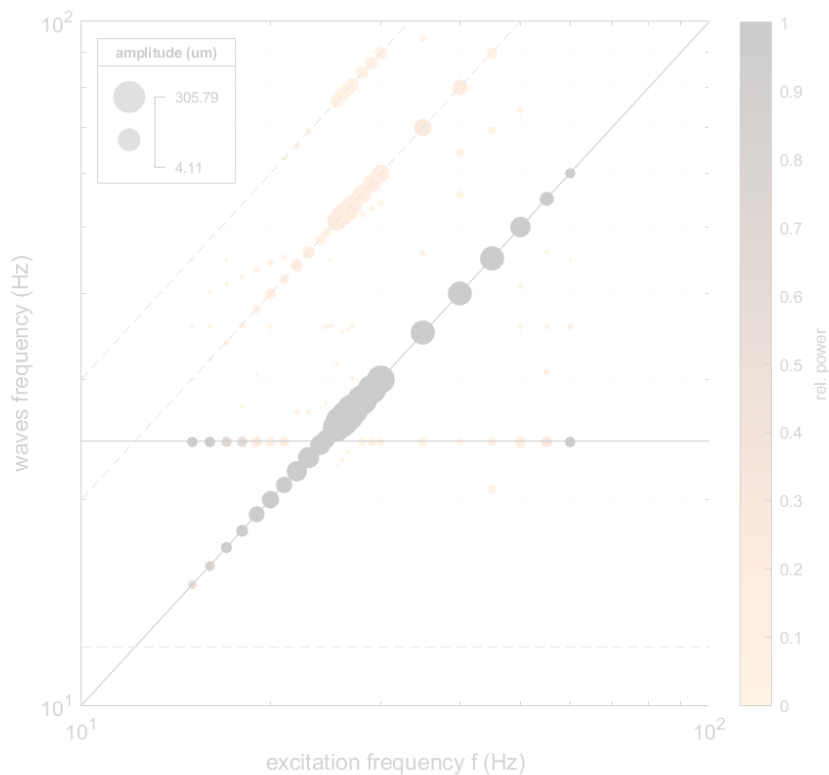
Direct flow, **with forcing**



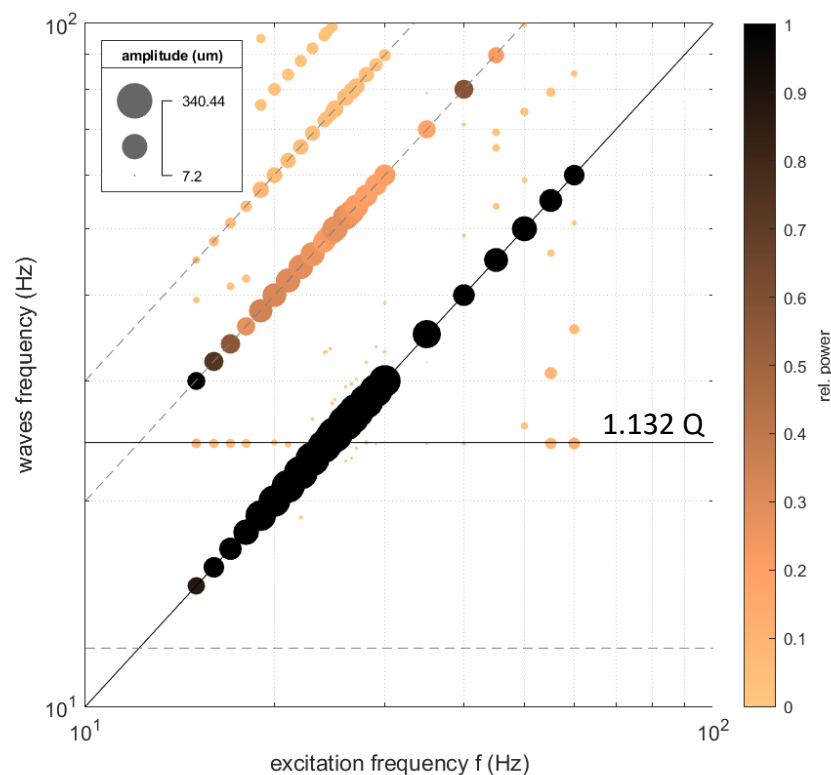
# Wave growth *through* hole

FRONT, 2 mm *below* hole, Q = 22 L/h

Small forcing amplitude



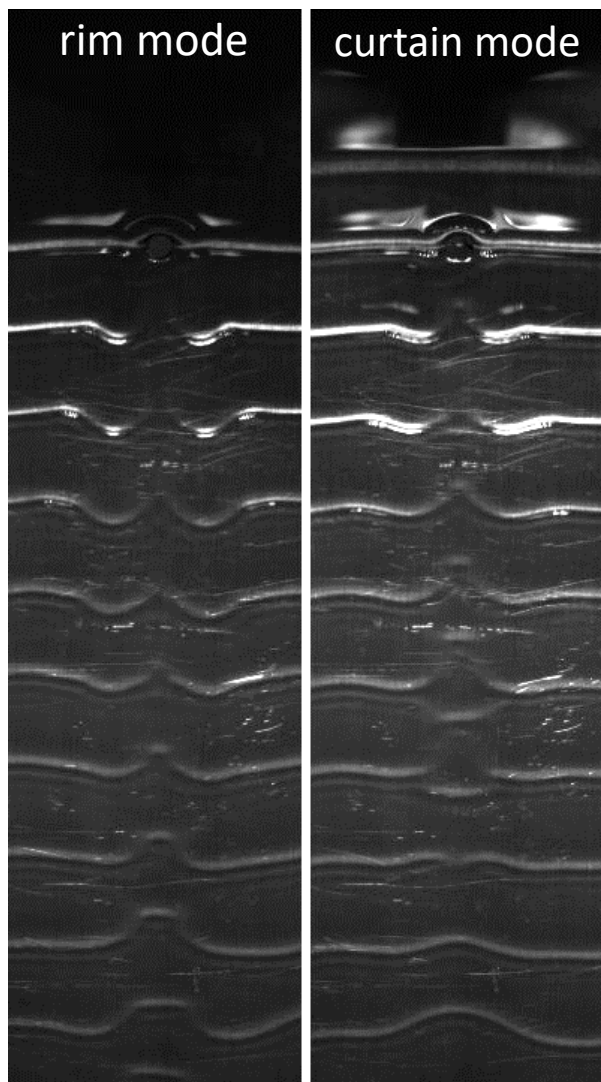
Large forcing amplitude



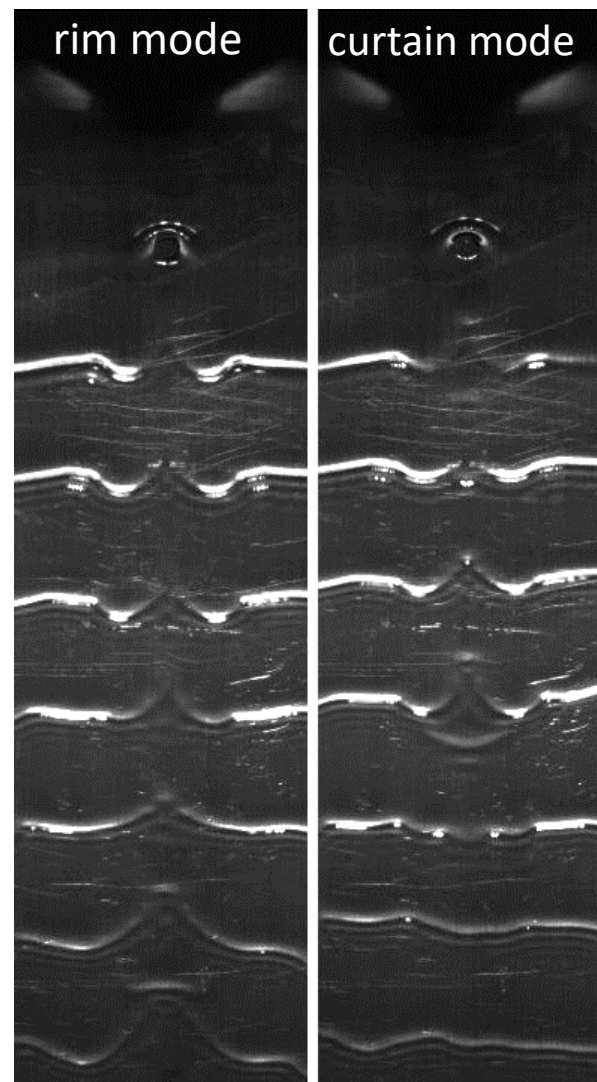
Direct flow, **with forcing**

# Wave <> hole interaction

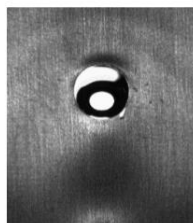
$Q = 13.4 \text{ L/h}, f \approx 23 \text{ Hz}$



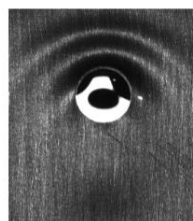
$Q = 21.8 \text{ L/h}, f \approx 23 \text{ Hz}$



rim



curtain



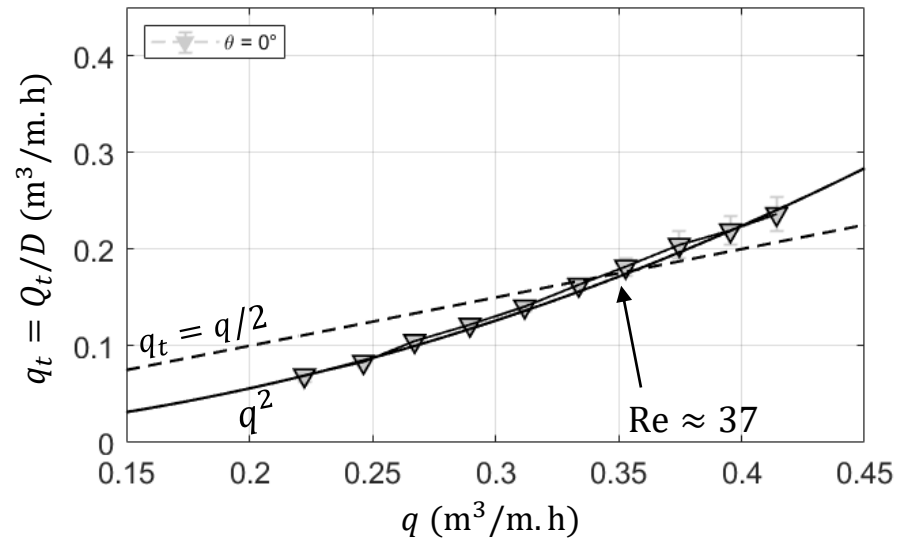
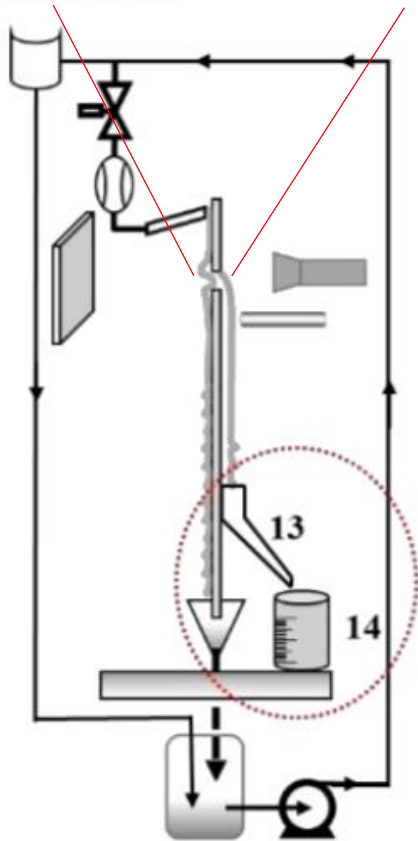
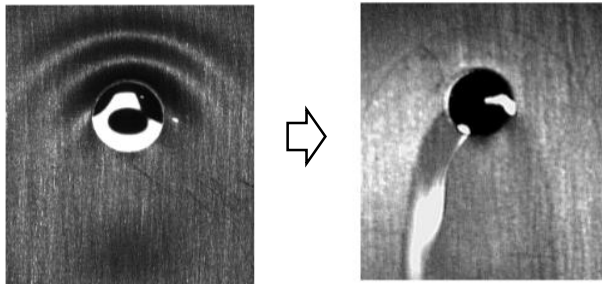


# Rivulet flow



# Flow rate transferred to rivulet

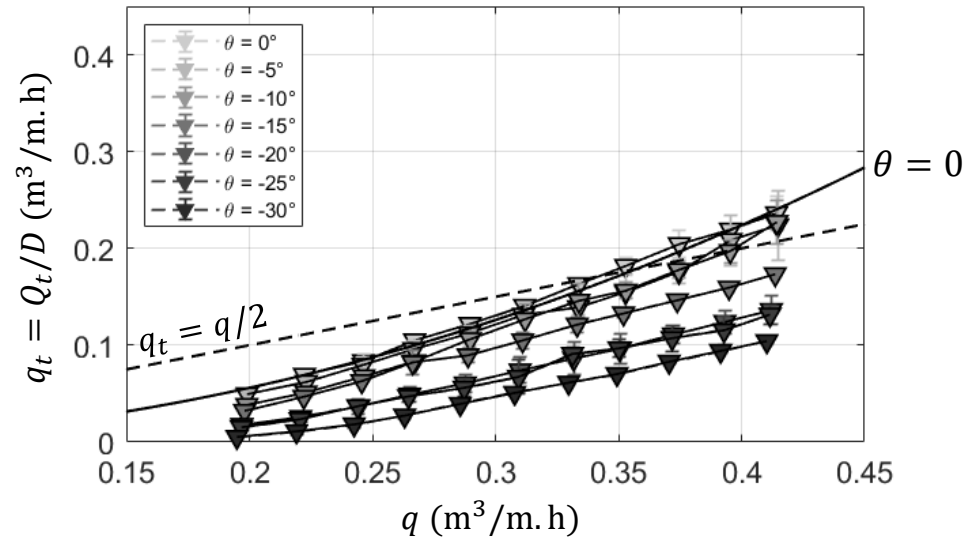
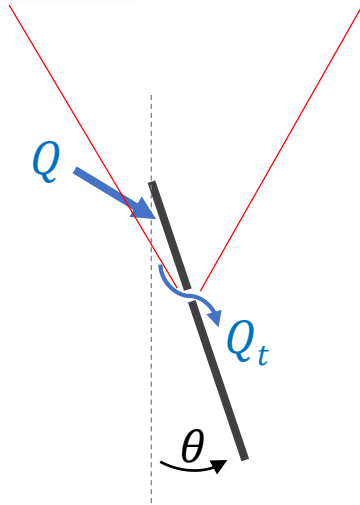
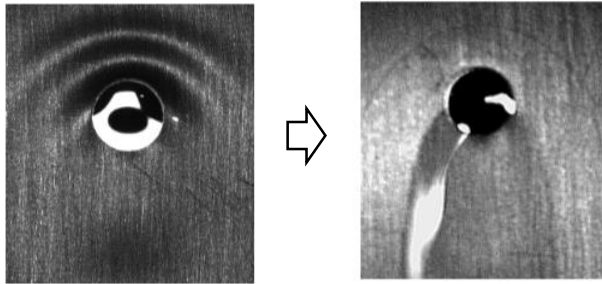
vertical plate ( $\theta = 0$ )





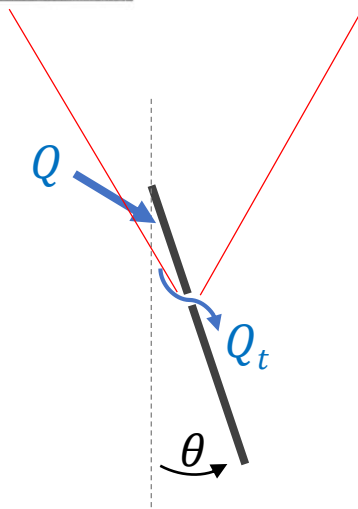
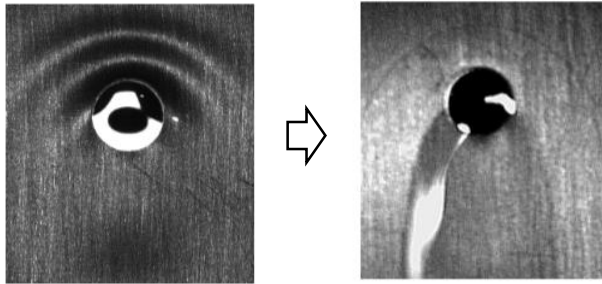
# Flow rate transferred to rivulet

Negative inclinations ( $\theta < 0$ ): gravity hinders transfer



# Flow rate transferred to rivulet

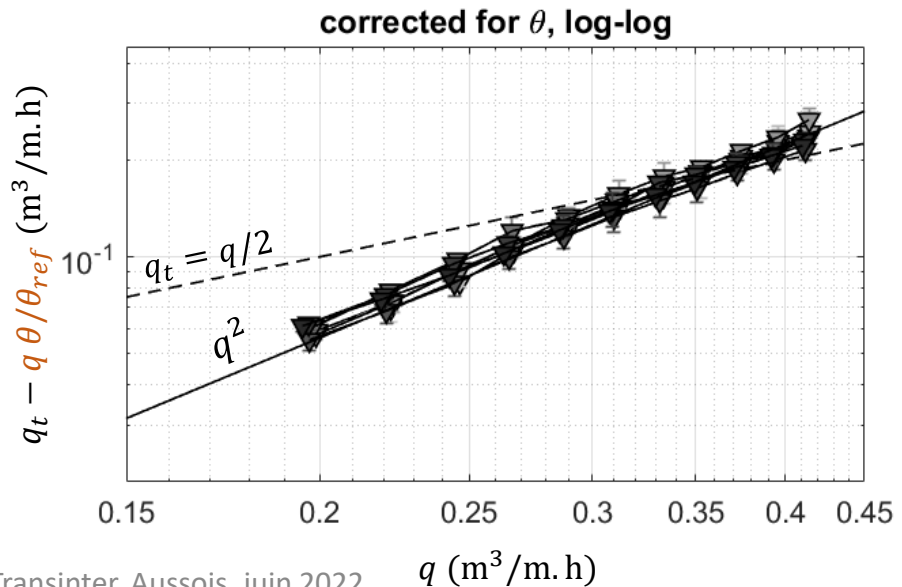
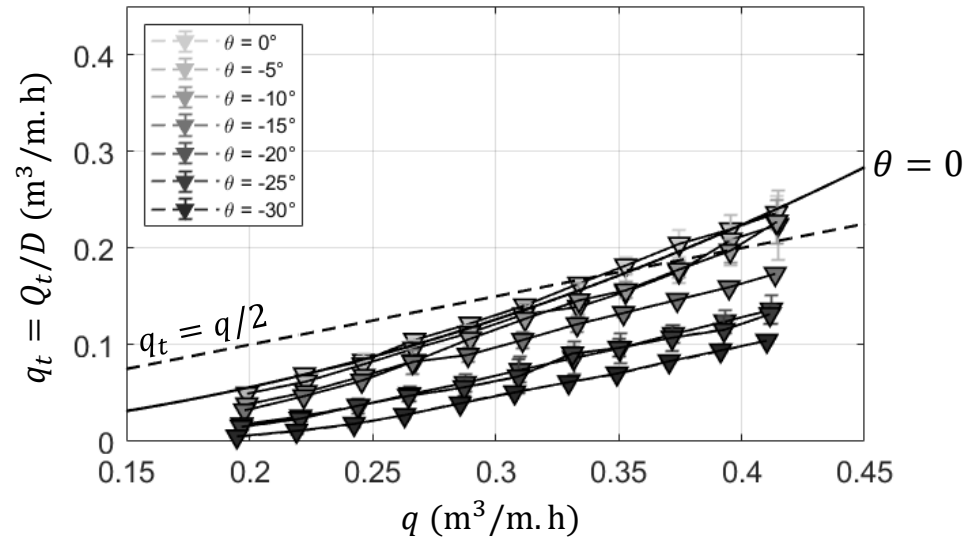
Negative inclinations ( $\theta < 0$ ): gravity hinders transfer



ad-hoc correction :

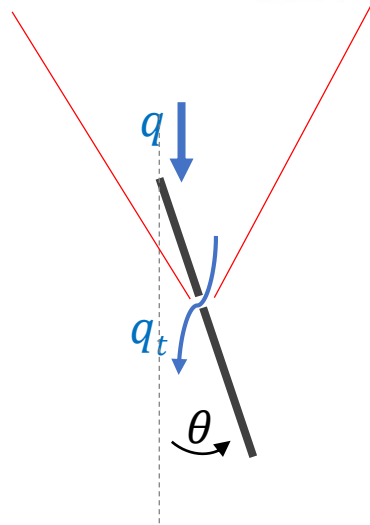
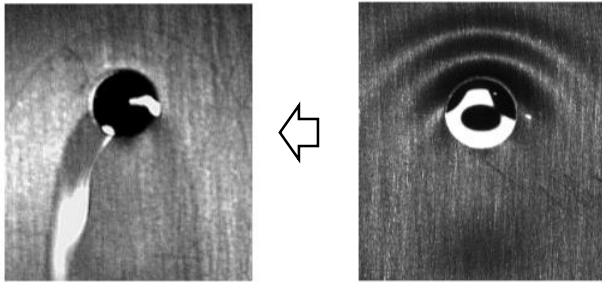
$$q_t - q \theta / \theta_{ref}$$

$$\theta_{ref} = 105^\circ$$



# Flow rate transferred to rivulet

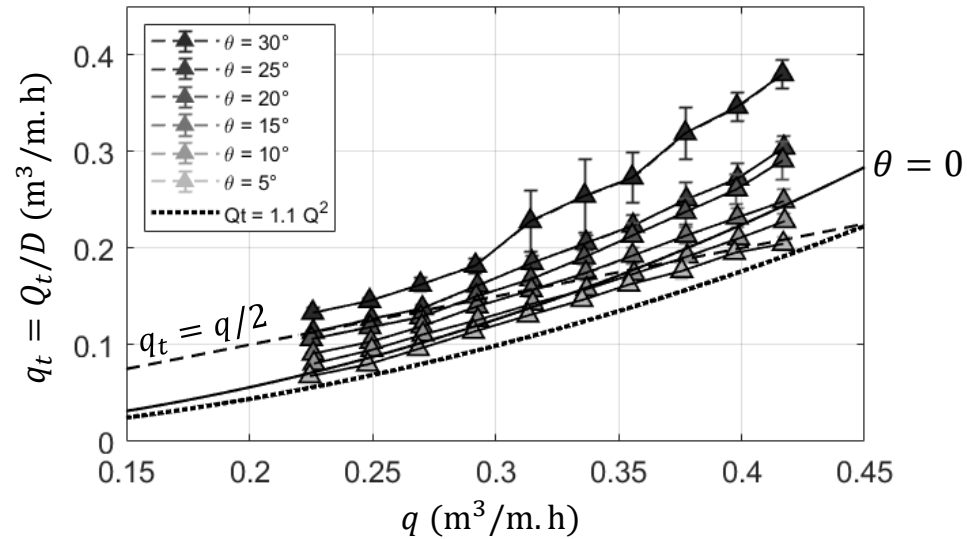
Negative inclinations ( $\theta > 0$ ): gravity favors transfer



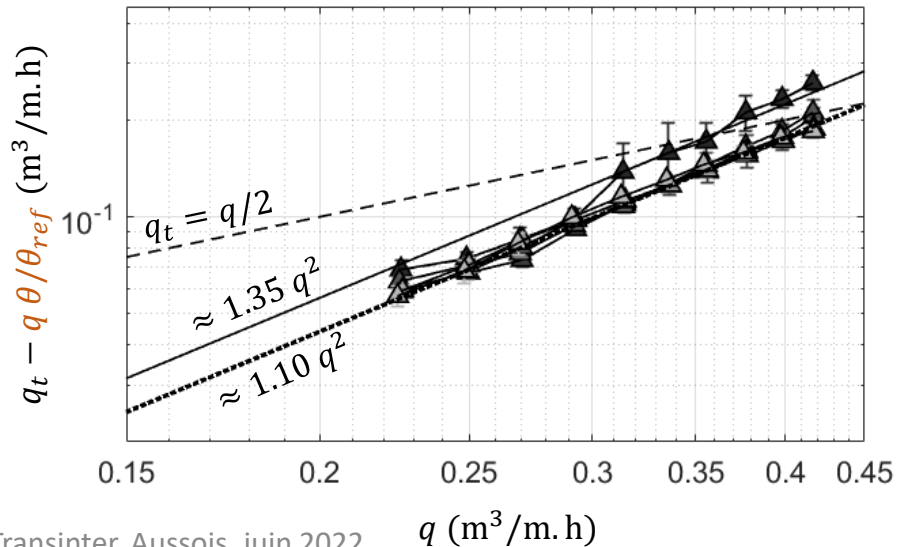
ad-hoc correction :

$$q_t - q \theta / \theta_{ref}$$

$$\theta_{ref} = 105^\circ$$



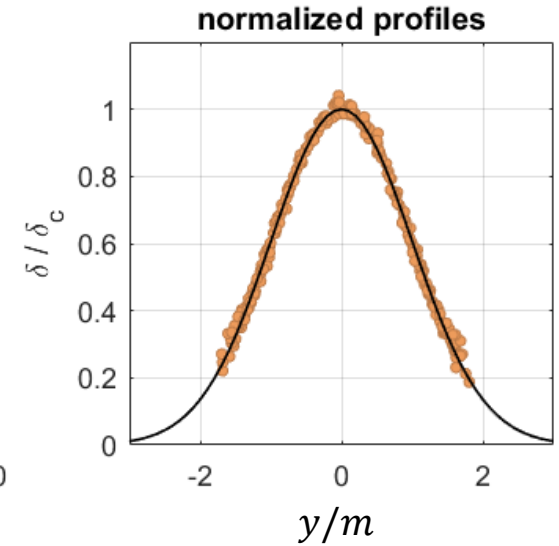
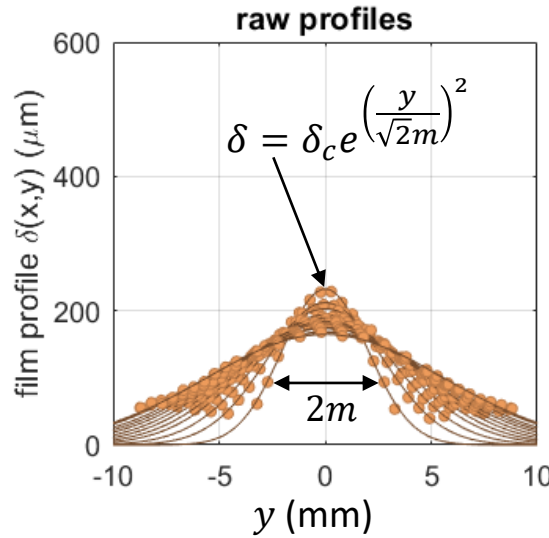
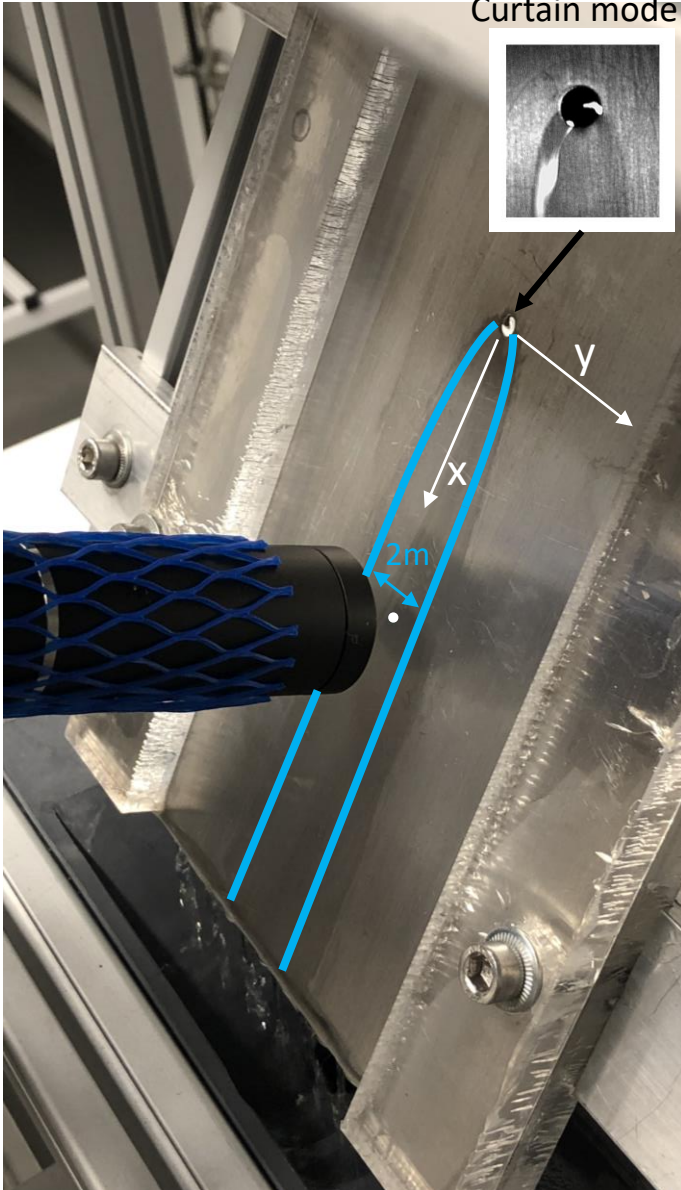
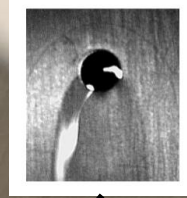
corrected for  $\theta$ , log-log



# Rivulet spreading and flattening

$\theta < 0$  : Rivulet spreading **on top** of plate

Curtain mode!

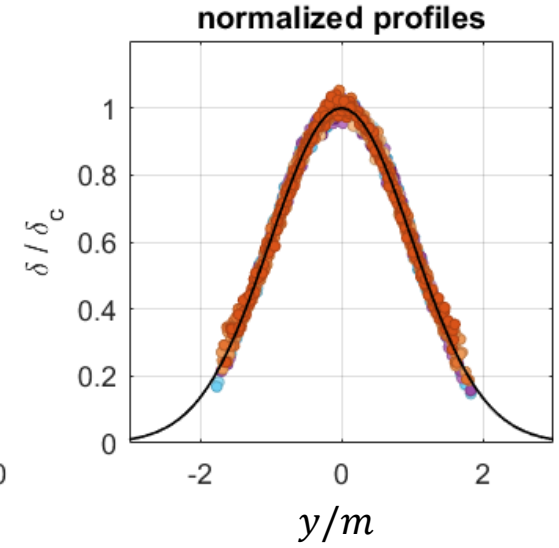
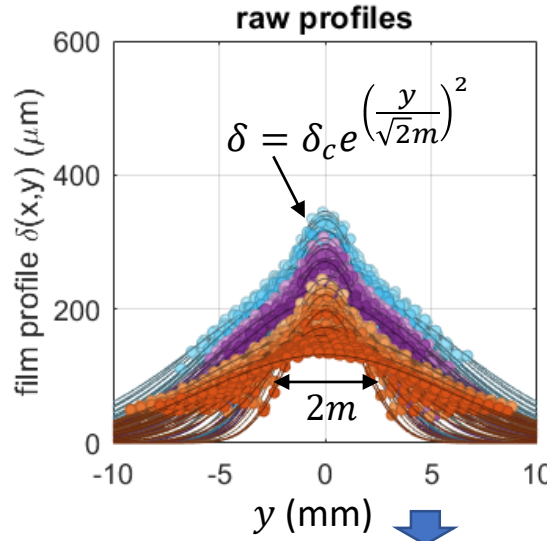
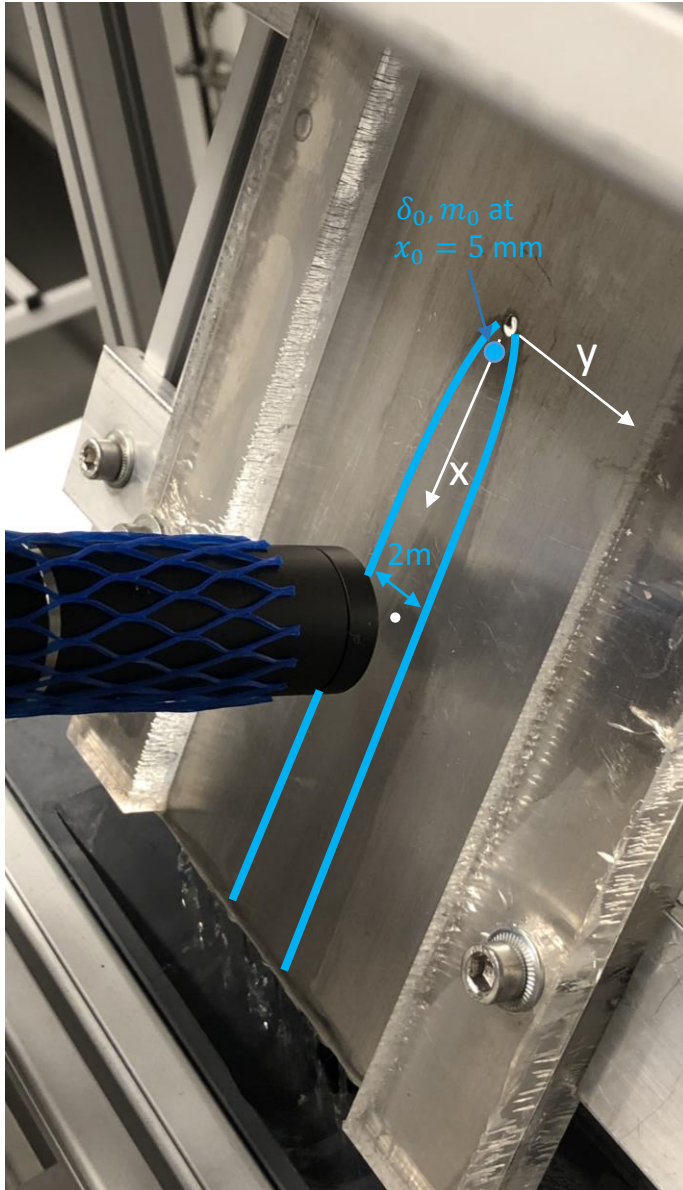


$\theta = -20^\circ$   
 $Re = 26$

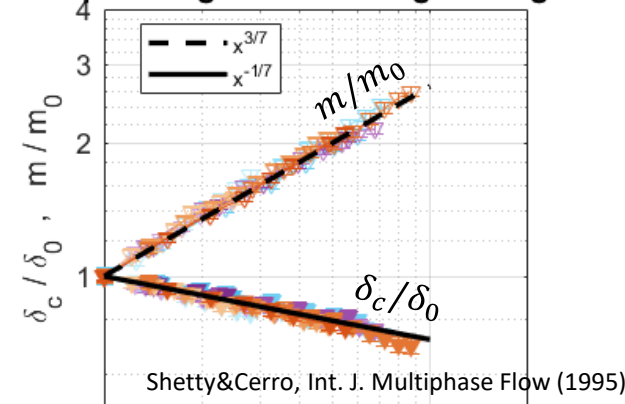


# Rivulet spreading and flattening

$\theta < 0$  : Rivulet spreading **on top** of plate



**spreading and flattening scalings**

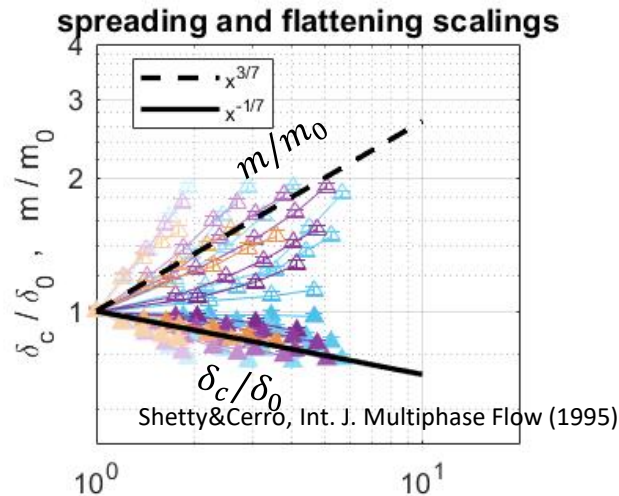
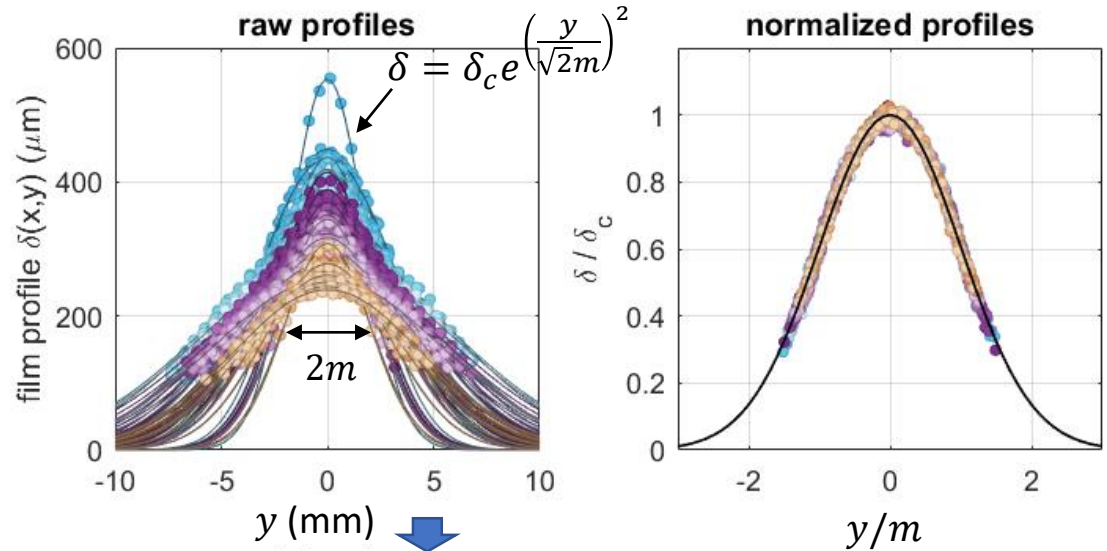
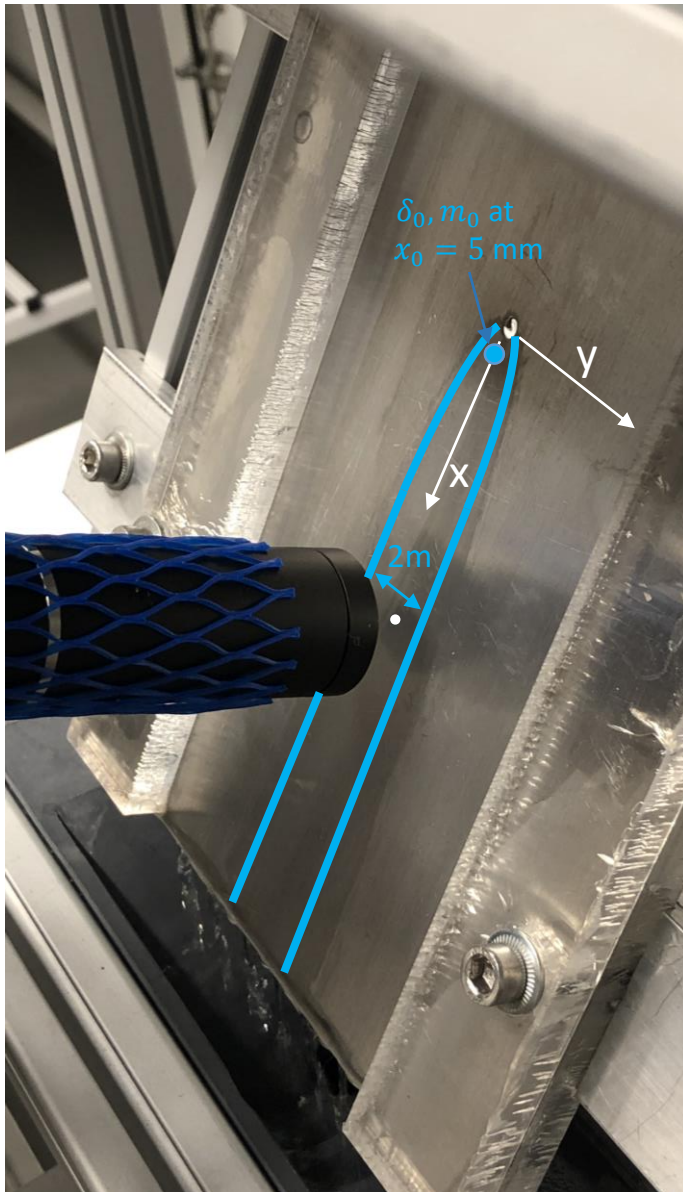


$\theta = -30^\circ \rightarrow -15^\circ$   
 $\text{Re} = 26, 35, 44$

$$1 + G x^* \quad G = \frac{(112/8) \tan(|\theta|) \delta_0}{2 m_0}, \quad x^* = \frac{x - x_0}{2 m_0}$$

# Rivulet spreading and flattening

$\theta > 0$  : Rivulet spreading on **undersurface** of plate



$\theta = 5^\circ \rightarrow 30^\circ$   
 $Re = 26, 35, 44$

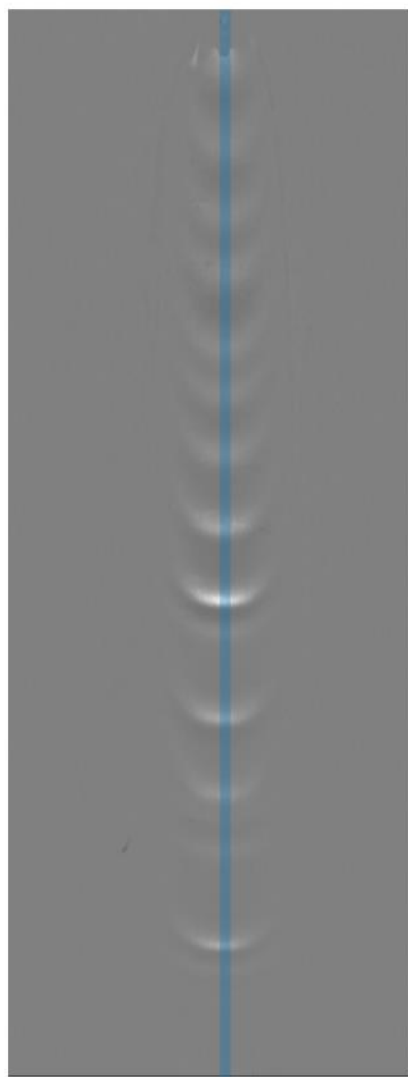
$$1 + G x^* \quad G = \frac{(112/8) \tan(|\theta|) \delta_0}{2 m_0}, \quad x^* = \frac{x - x_0}{2 m_{3Q}}$$



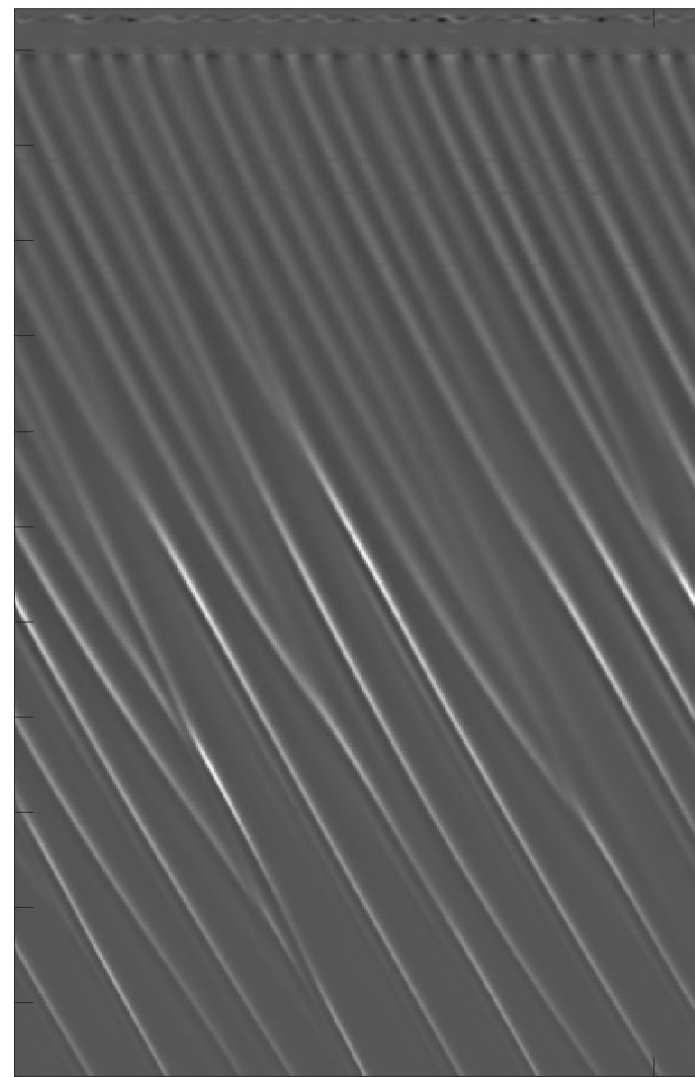
# Wave train characterisation via high-speed videography



Raw movie



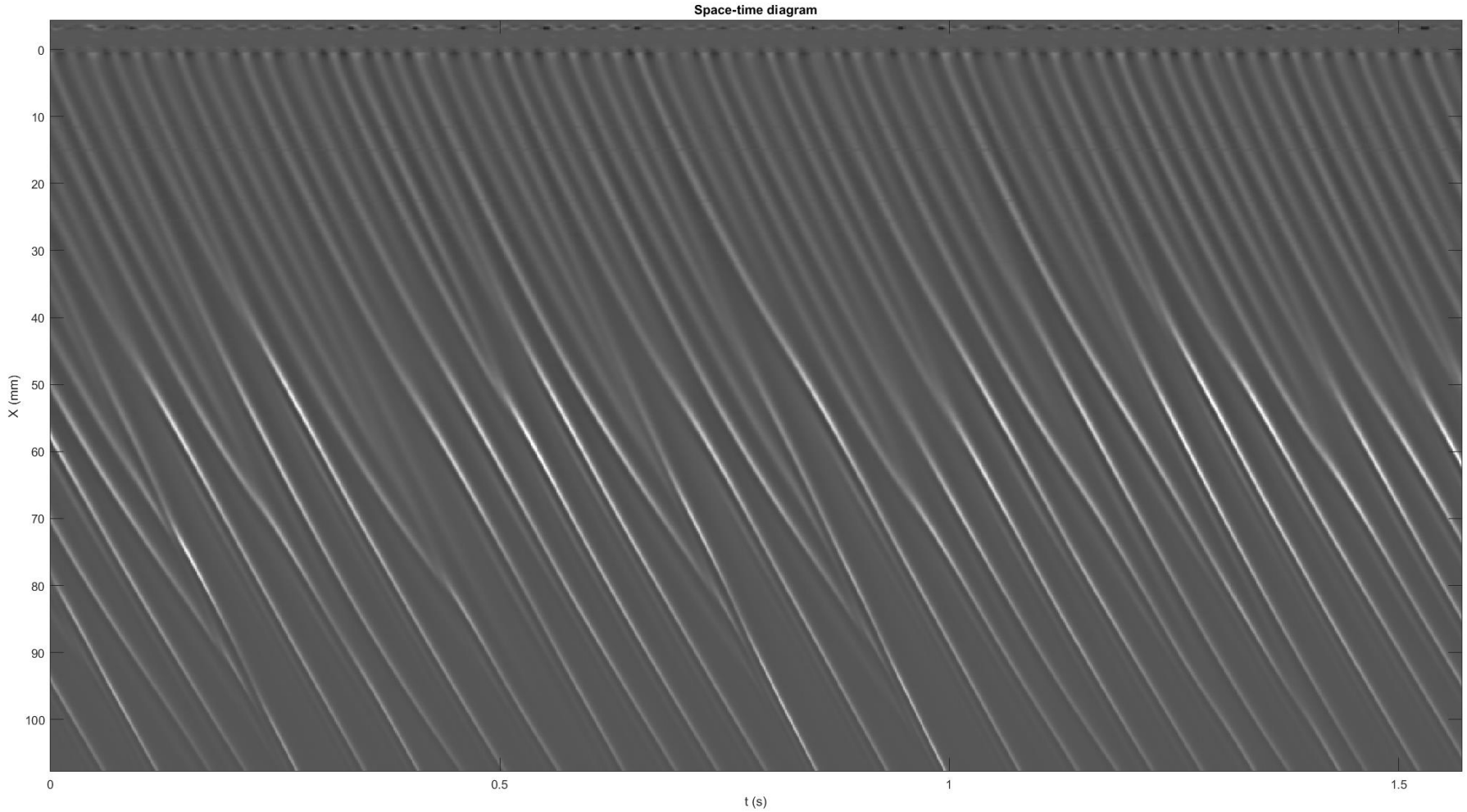
Background subtraction &  
median line extraction



Space-time diagram

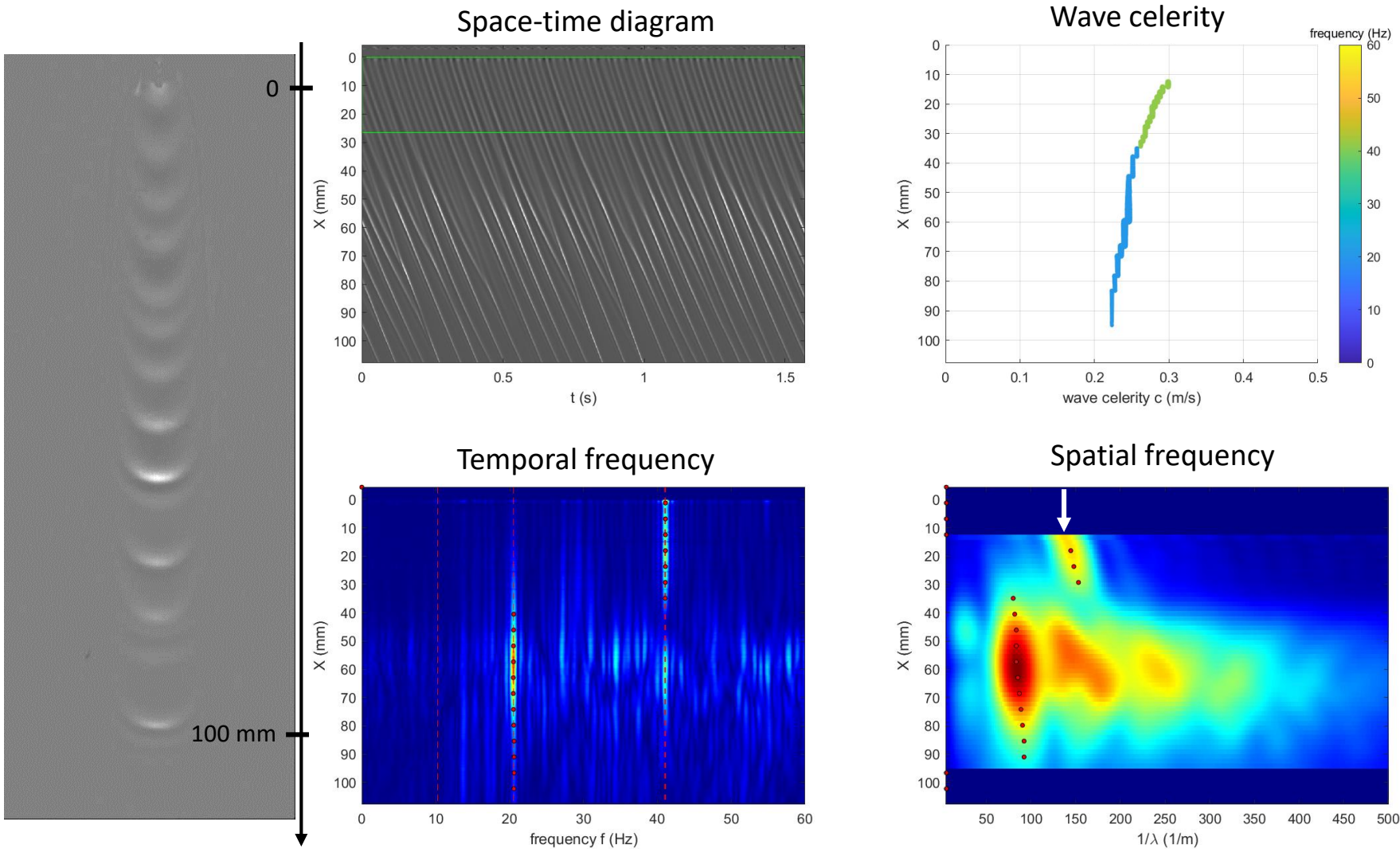


## Space-time diagram

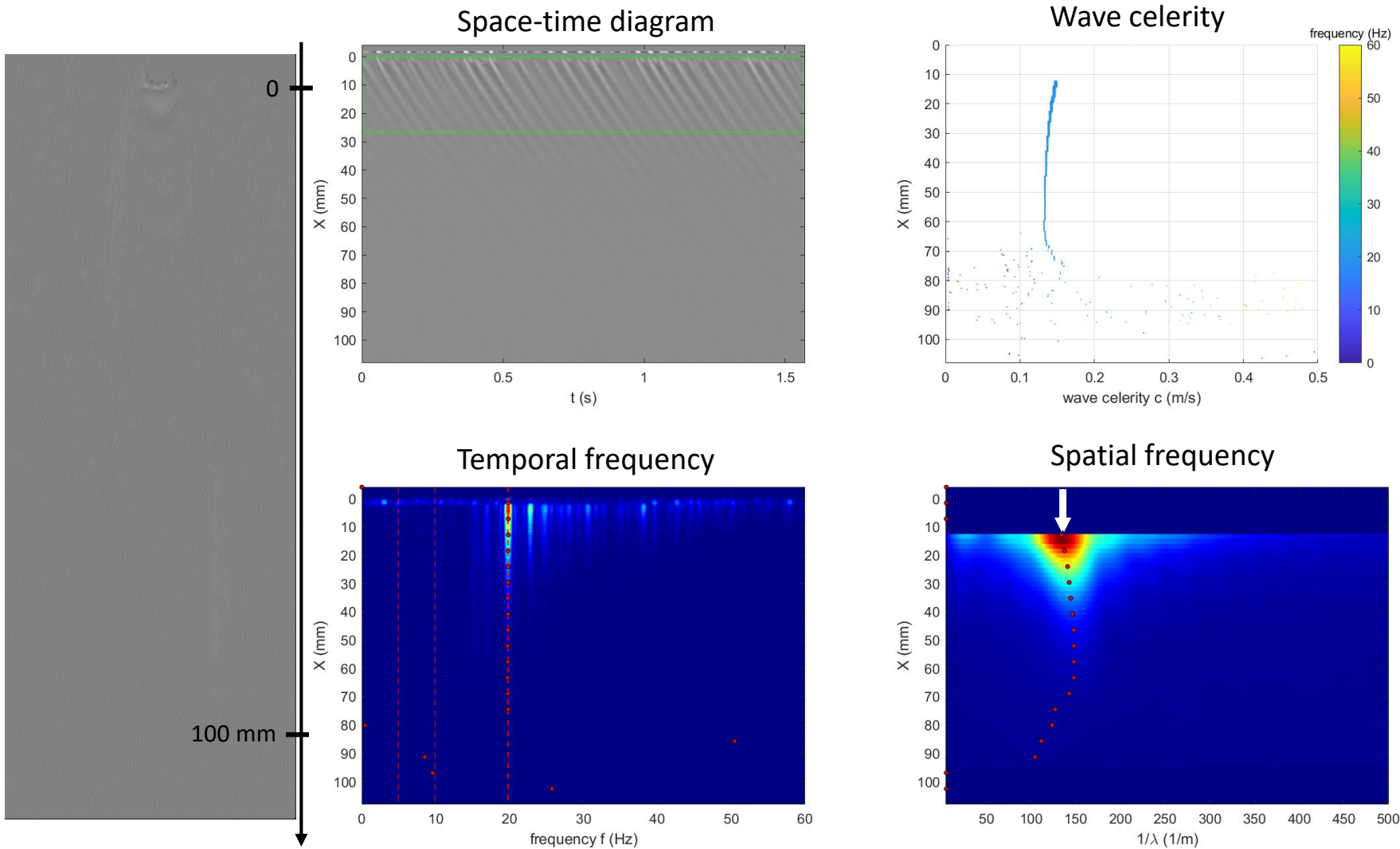




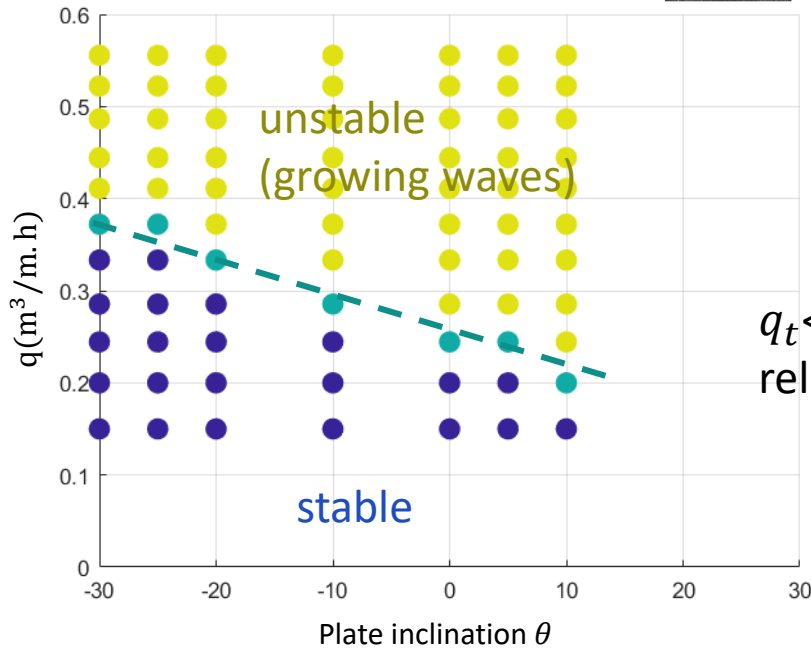
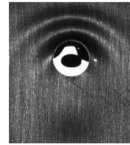
Typical **unstable** case ( $Q = 36.3$  L/h)



Typical **stable** case ( $Q = 17.5$  L/h)

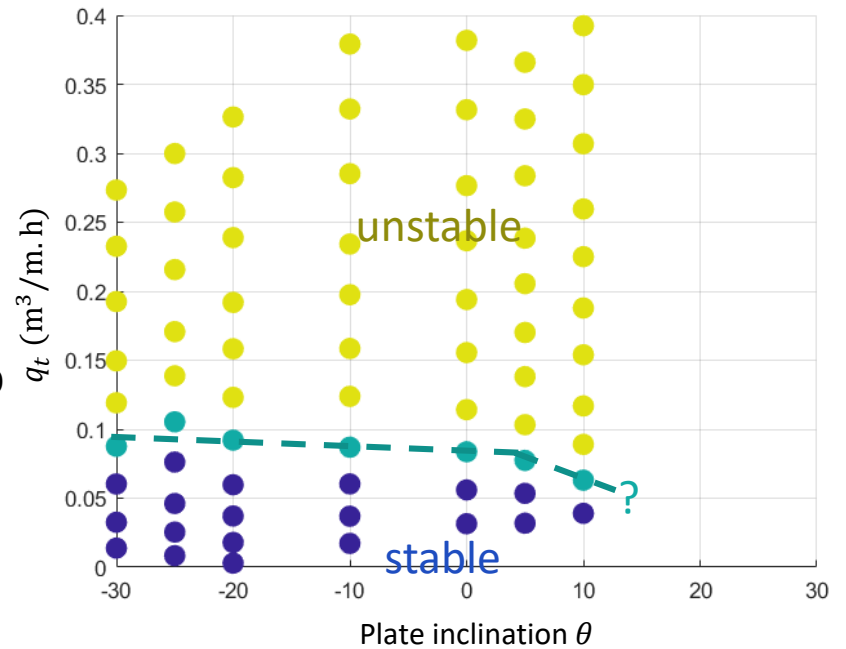


using flow rate on Front side:



$q_t \leftrightarrow q$   
relationship

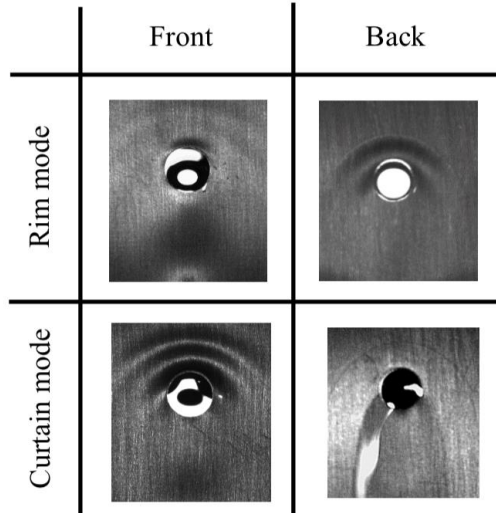
using flow rate on back (rivulet) side:



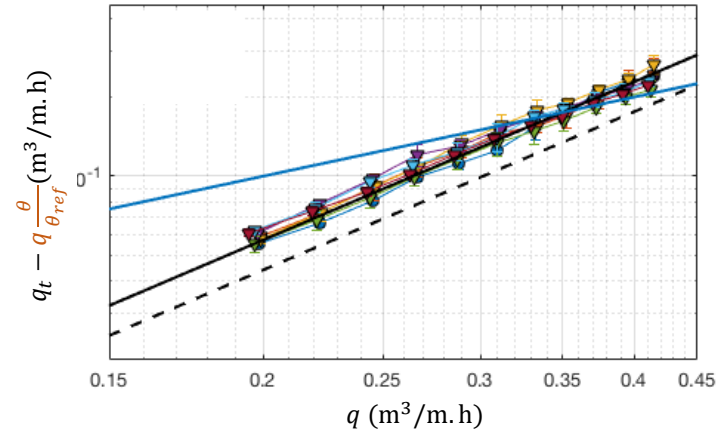


# Take-home message(s)

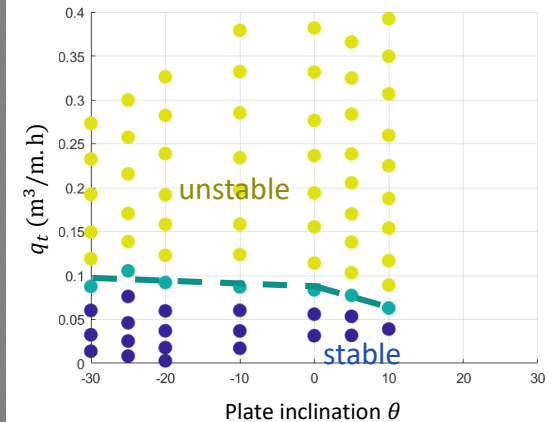
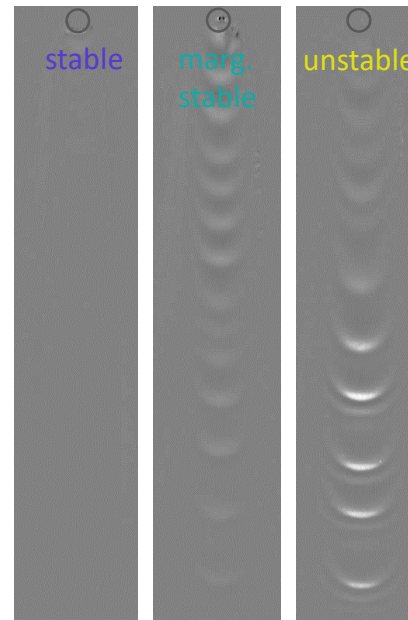
Rim  $\leftrightarrow$  curtain transition independant of  $\theta$



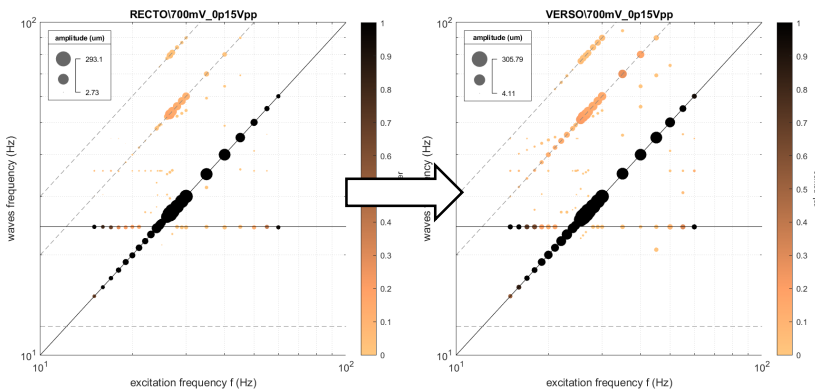
transferred flow rate  $\propto q^2$  (regardless of  $\theta$ )



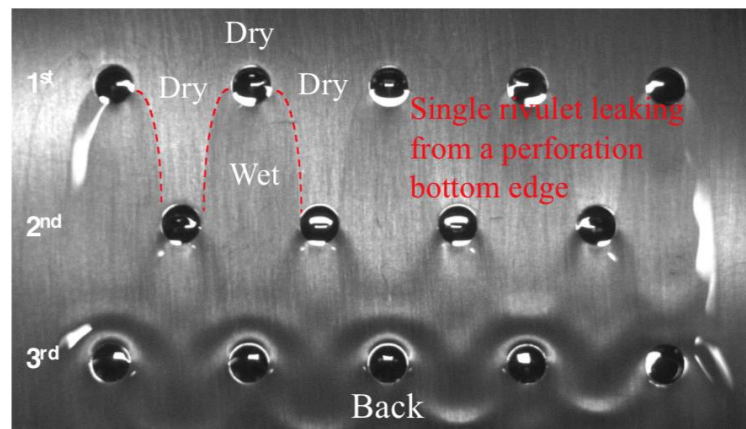
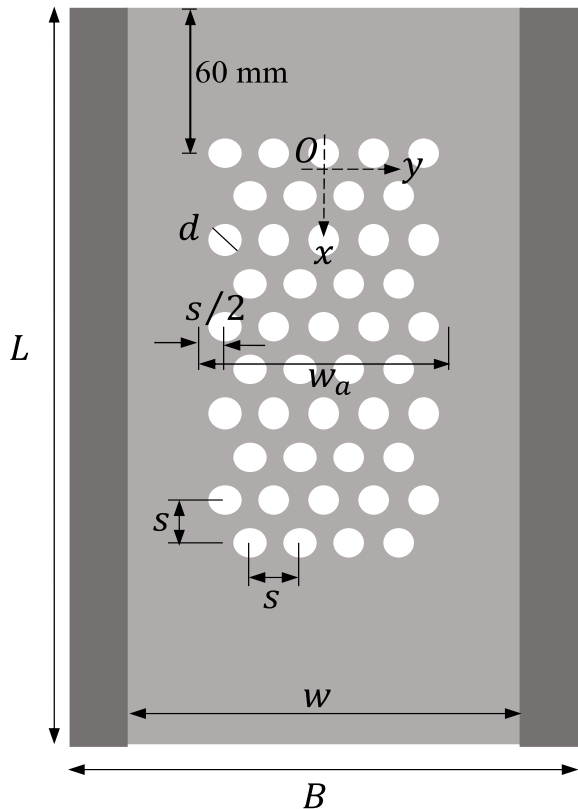
Rivulet stability



Holes are (mostly) transparent to waves





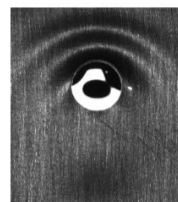


Iyer *et al.*, AIChE (2022)

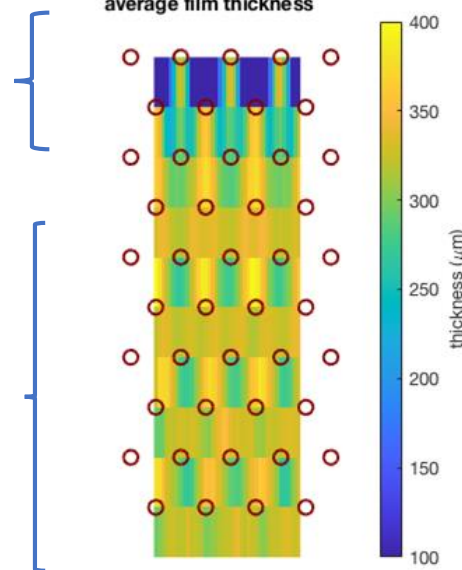
**sources**



**obstacles**

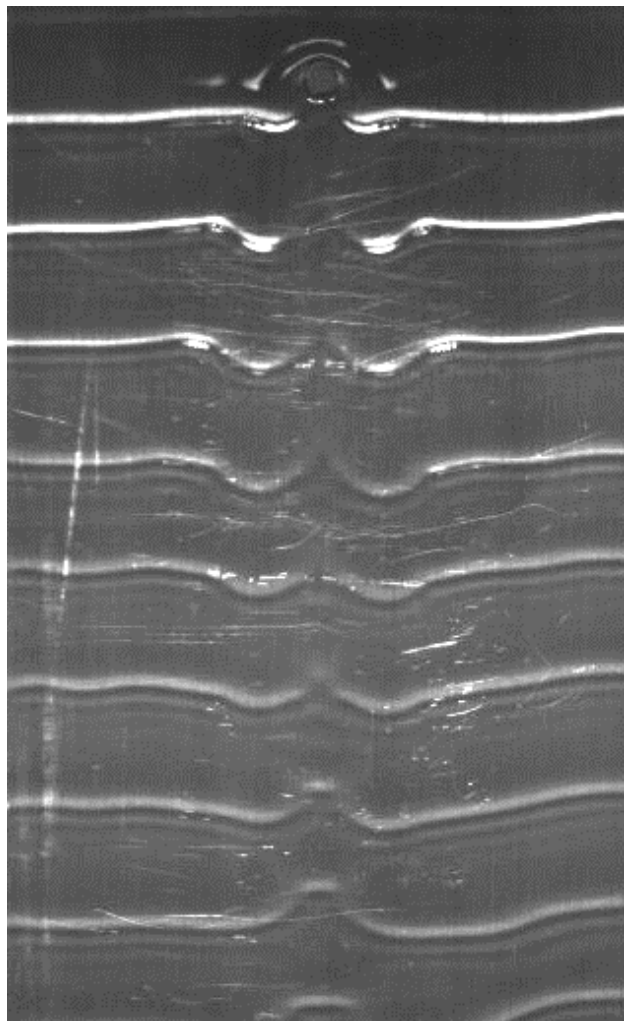


average film thickness



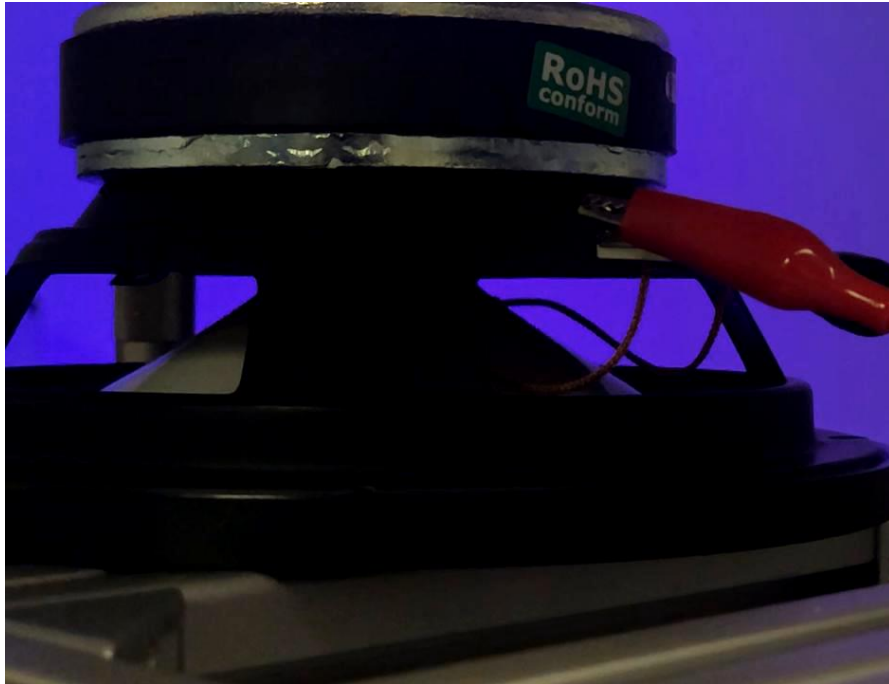


# Thank you !

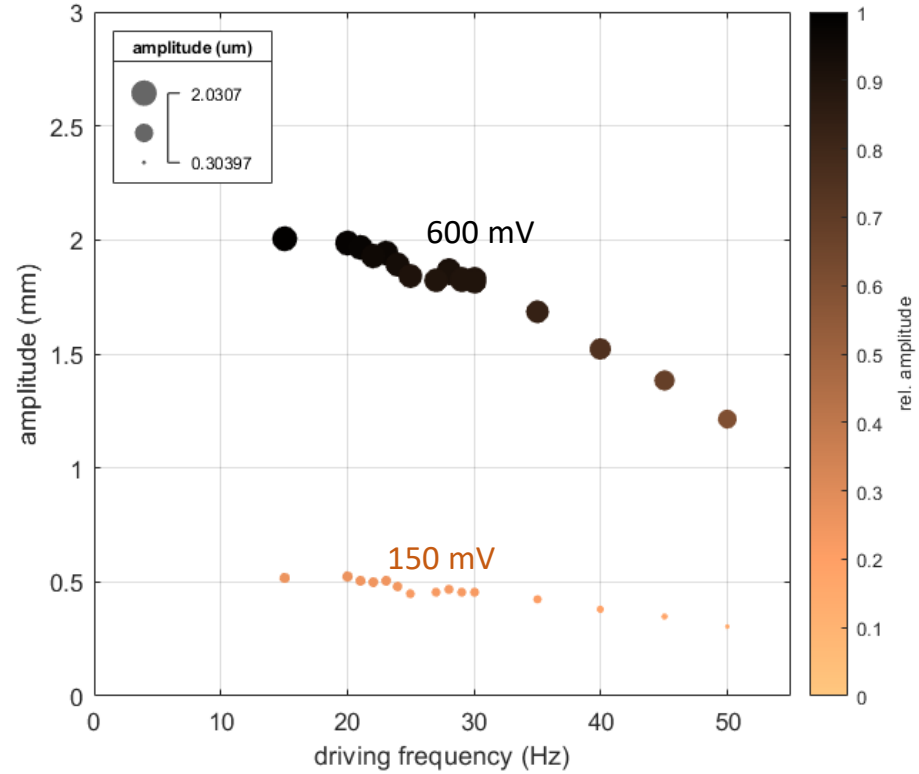


# Backup slides

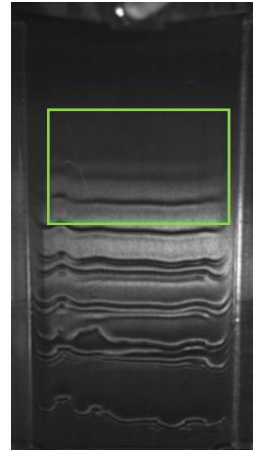
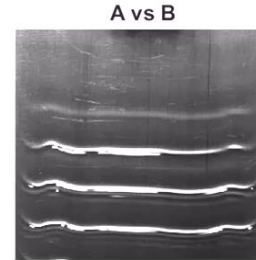
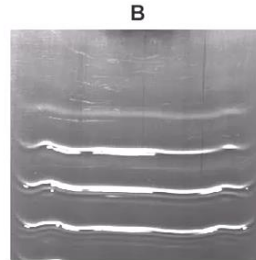
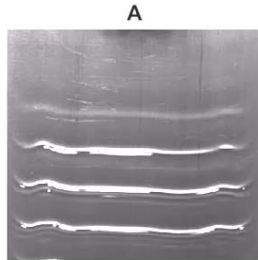
# Speaker bandwidth test



## Membrane oscillation amplitude

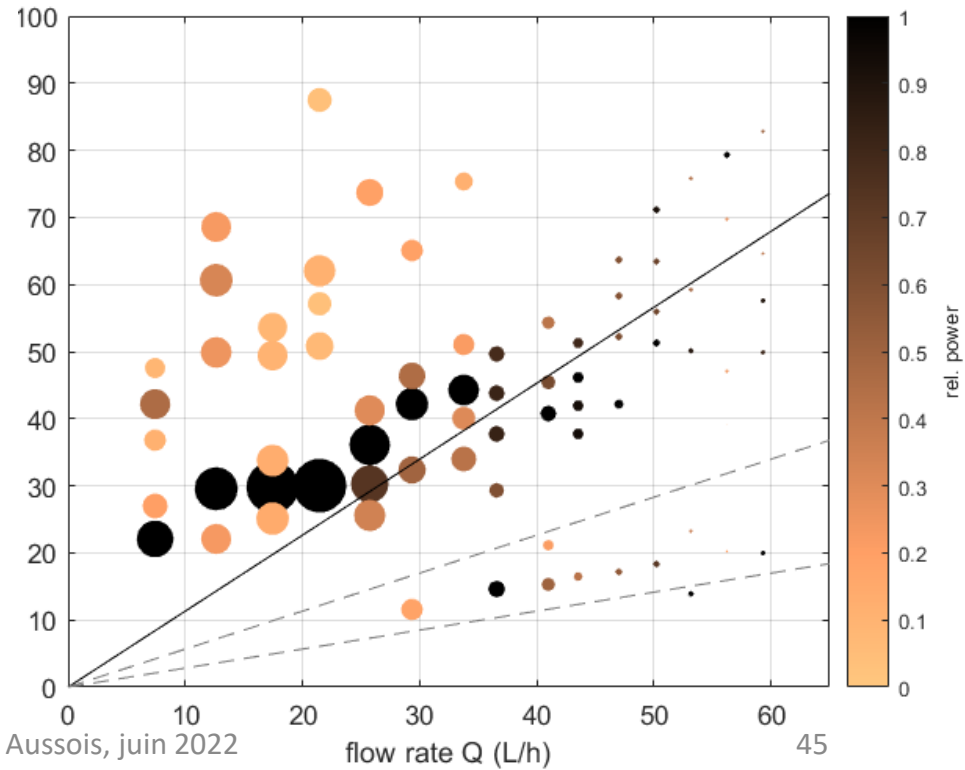
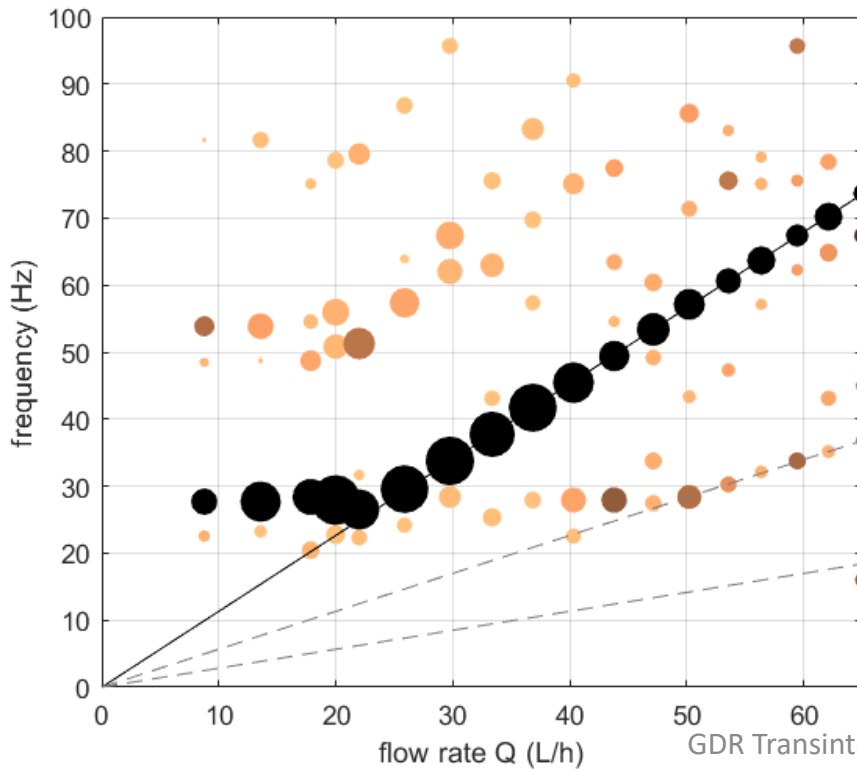


# Does the flowmeter forces $f \propto Q$ ?



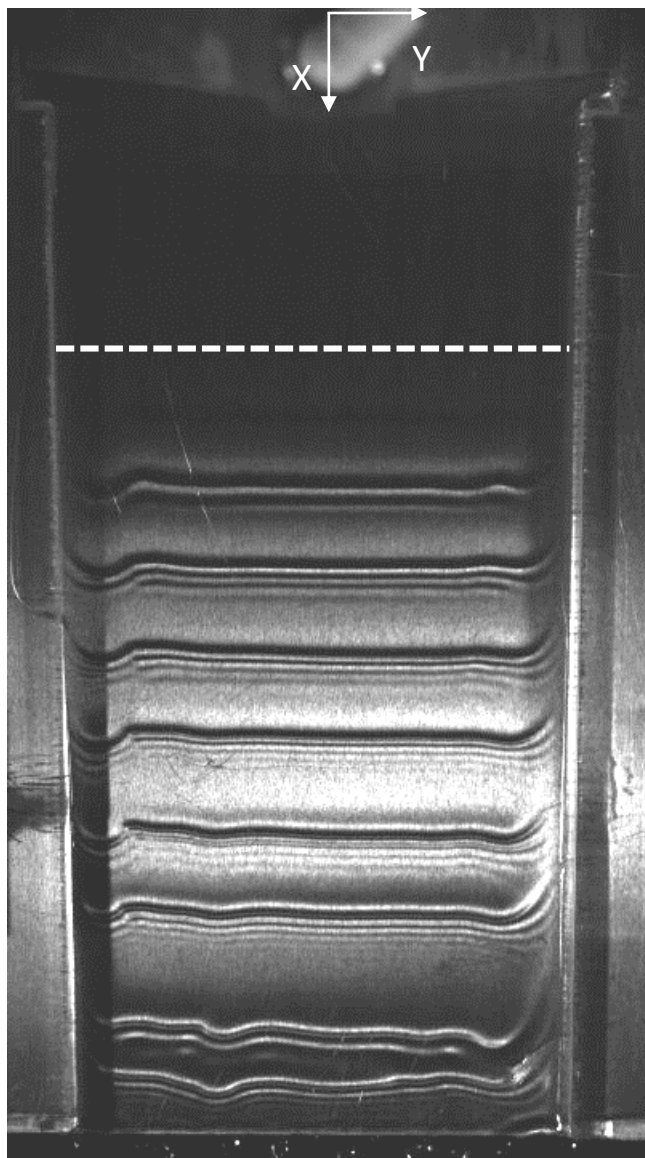
With flowmeter

No flowmeter



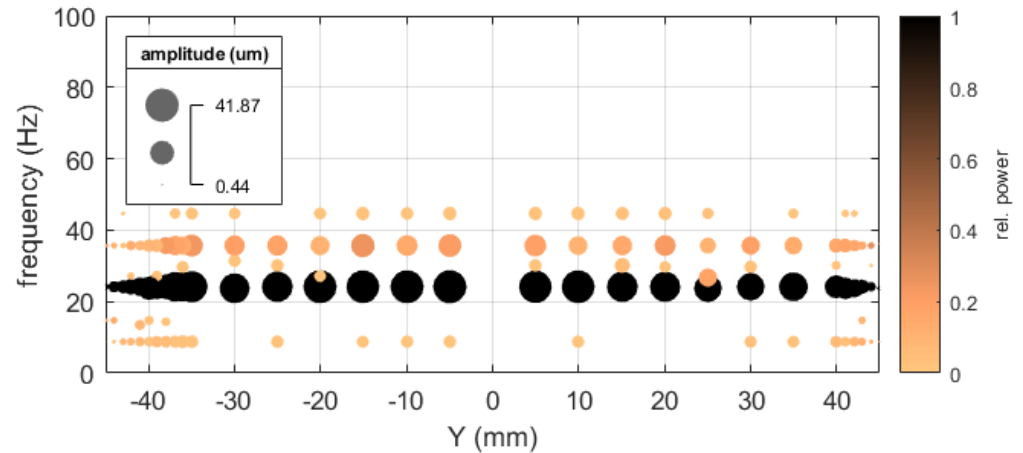
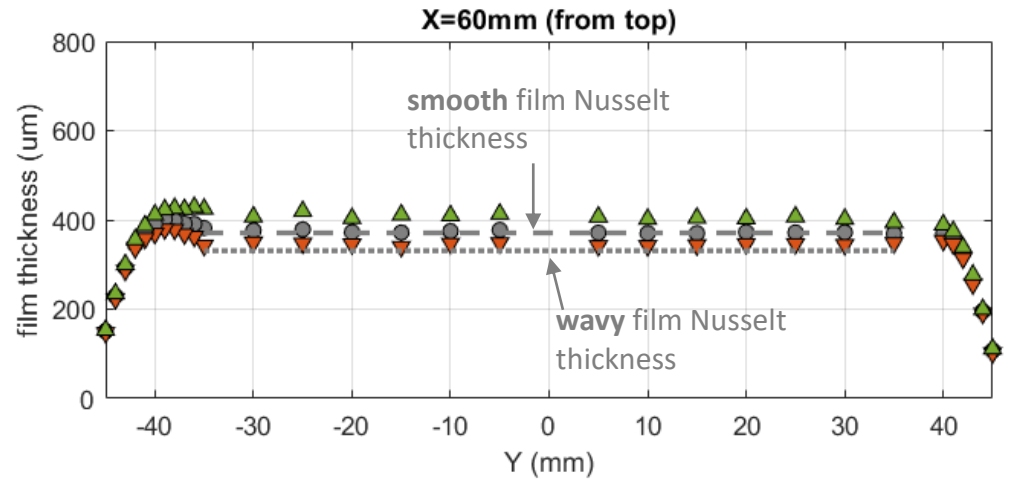


# Cross-flow film thickness profile (flat plate)



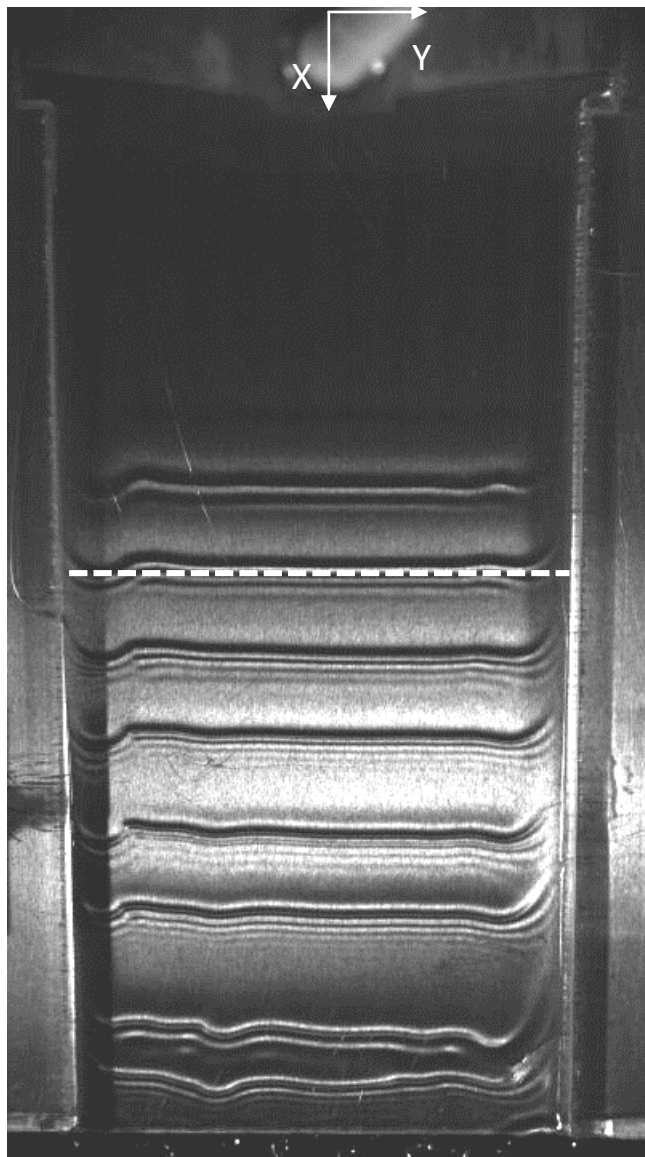
X=0

X=60 mm



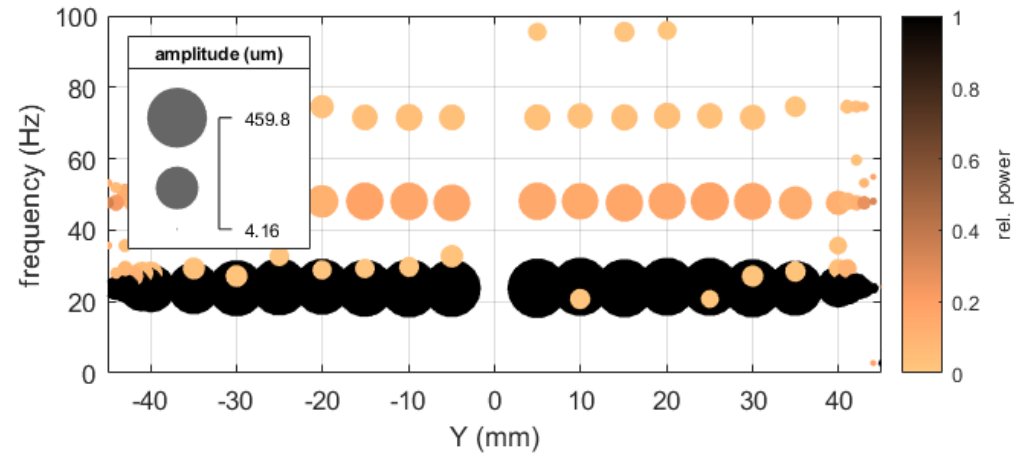
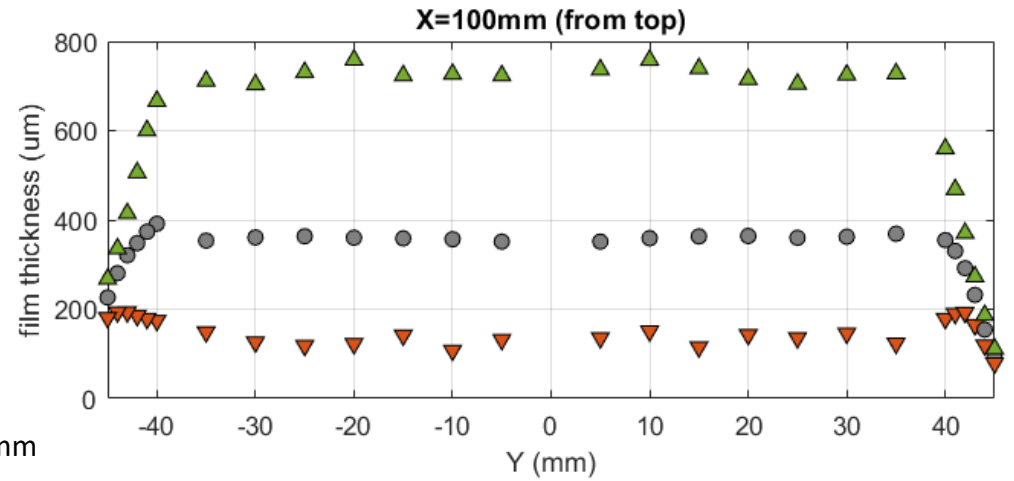
$q = 21.1 \text{ L/h}$

# Cross-flow film thickness profile (flat plate)



X=0

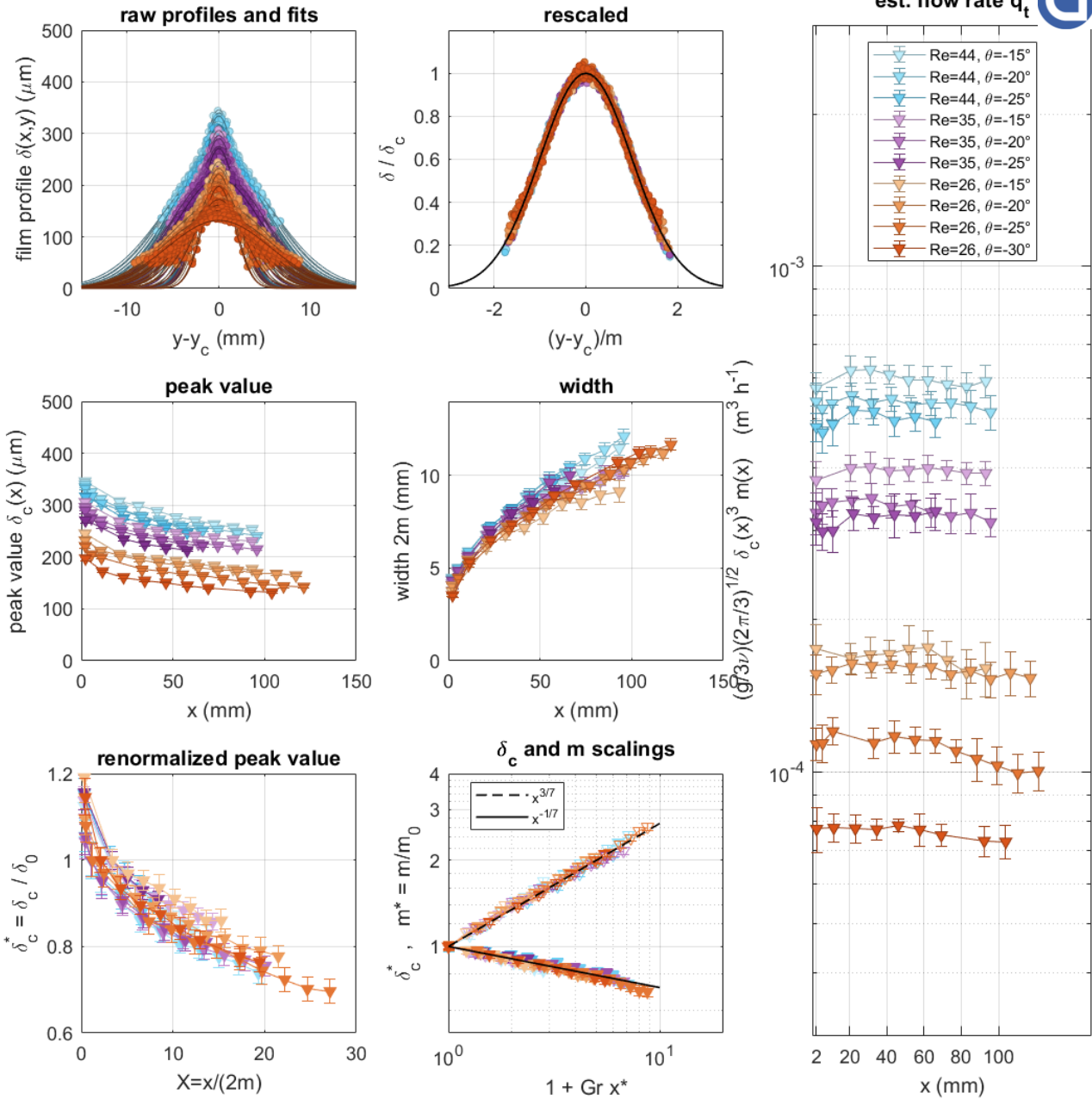
X=100 mm

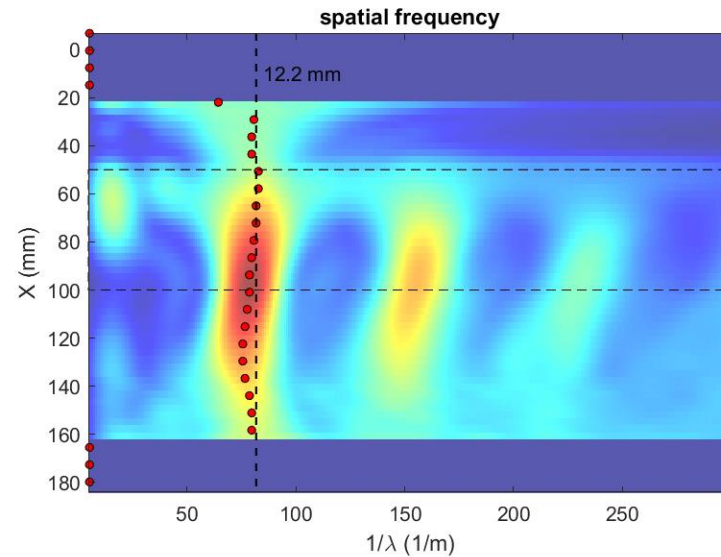
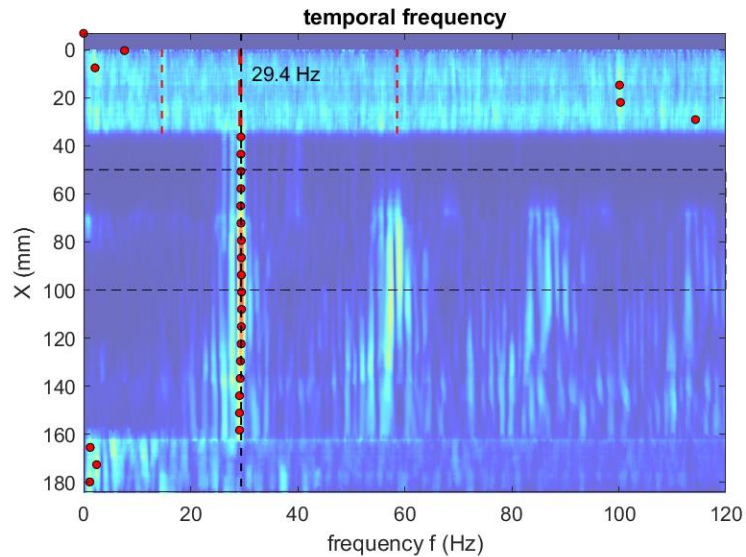
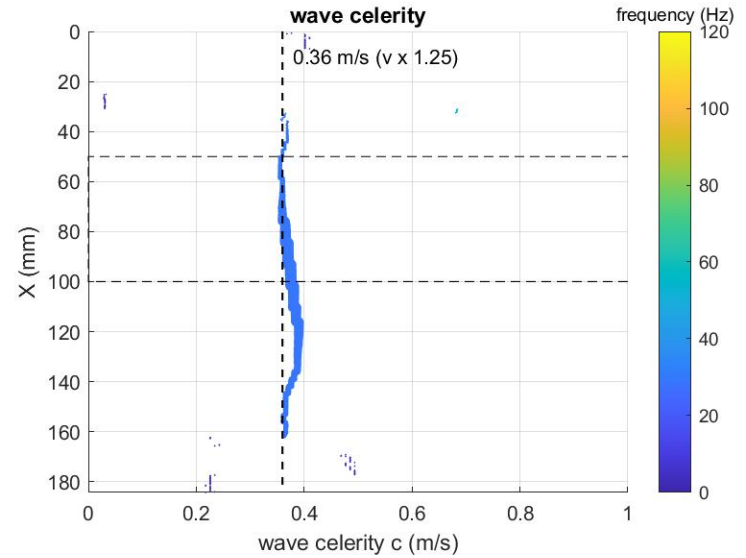
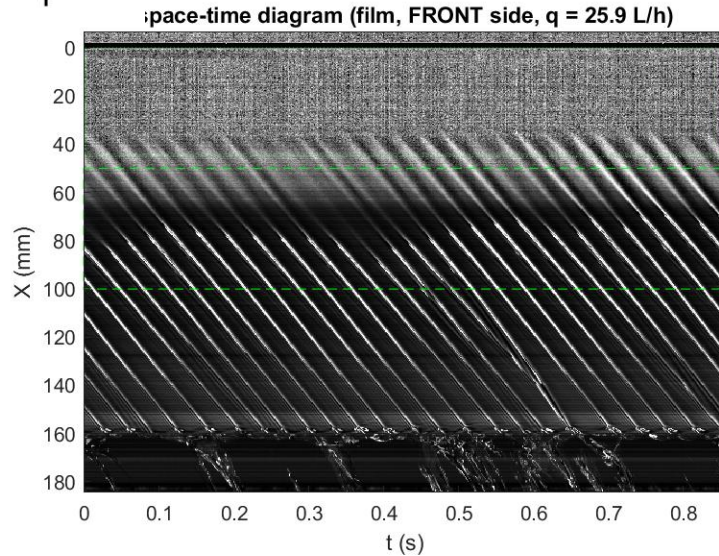


$q = 21.1 \text{ L/h}$



# Full CCI data

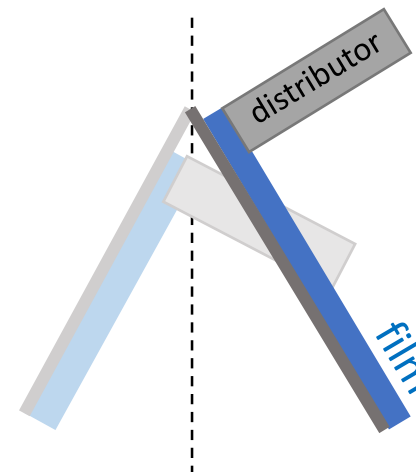
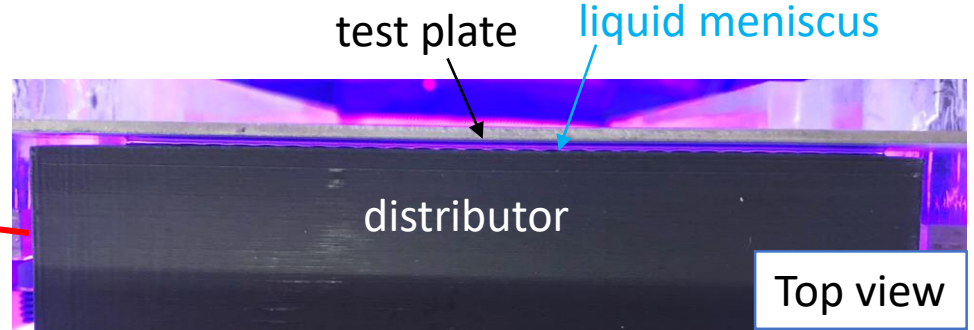
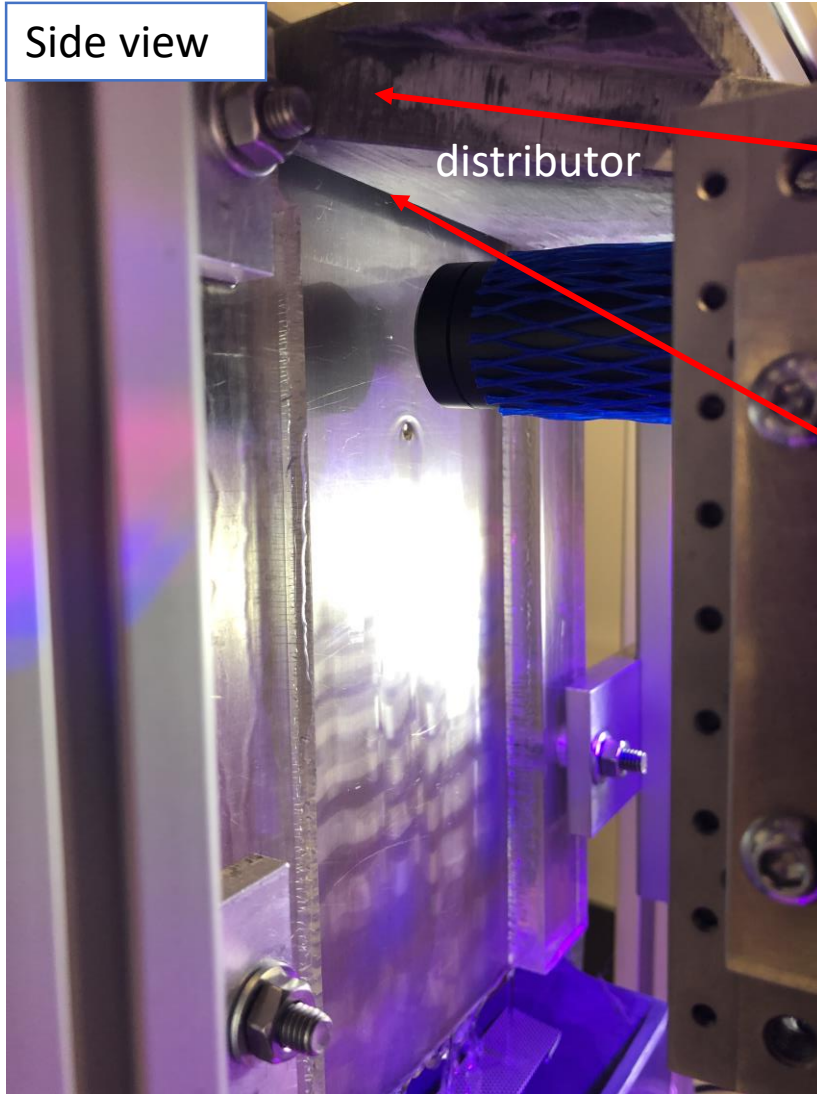




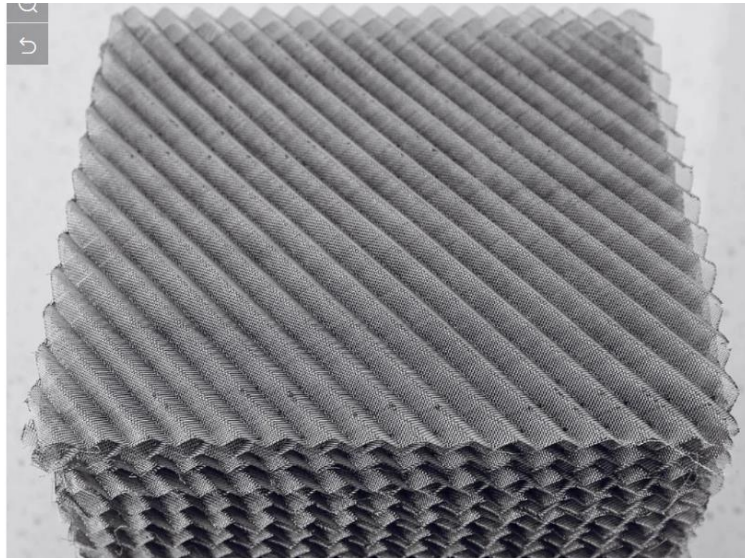


# Experimental setup

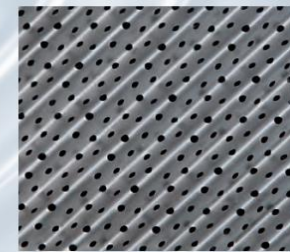
## Liquid distribution



# Some industrial packings



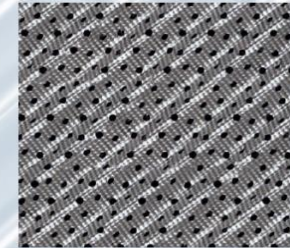
*RMP N250Y structured packing with smooth surface*



*RMP N250Y structured packing with perforated and smooth surface*



*RMP N250Y structured packing with textured surface*



*RMP N250Y structured packing with perforated and textured surface*